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(54) Title: PLANT MEDIUM-CHAIN THIOESTERASES

(57) Abstract

By this invention, further properties and uses of plant medium-chain thioesterases are provided. In a first embodiment, this invention relates to plant seed and oil derived from that seed, which normally do not contain laurate, but now are found to contain laurate. In yet a different embodiment, this invention relates to a particular medium-chain thioesterase sequence, the Bay medium-chain thioesterase DNA sequence and to DNA constructs for the expression of this enzyme in a host cell. Other aspects of this invention relate to methods for using a plant medium-chain thioesterase. Expression of a plant medium-chain thioesterase in a bacterial cell to produce medium-chain fatty acids is provided. Methods to produce an unsaturated medium-chain thioesterase by the use of a plant medium-chain thioesterase are also described herein.

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PLANT MEDIUM-CHAIN THIOESTERASES

Background

Members of several plant familes synthesize large

5 amount of predominantly medium-chain (C8-C14)

triacylglycerols in specialized storage tissues, some of
which are harvested for production of important dietary or
industrial medium-chain fatty acids (F.D. Gunstone, The
Lipid Handbook (Chapman & Hall, New York, 1986) pp. 55
10 112). Laurate (C12:0), for example, is currently extracted
from seeds of tropical trees at a rate approaching one
million tons annually (Battey, et al., Tibtech (1989)
71:122-125).

The mechanism by which the ubiquitous long-chain fatty 15 acid synthesis is switched to specialized medium-chain production has been the subject of speculation for many years (Harwood, Ann. Rev. Plant Physiol. Plant Mol. Biology (1988) 39:101-138). Recently, Pollard, et al., (Arch. of Biochem. and Biophys. (1991) 284:1-7) identified a medium-20 chain acyl-ACP thioesterase activity in developing oilseeds of California bay, Umbellularia californica. This activity appears only when the developing cotyledons become committed to the near-exclusive production of triglycerides with lauroyl (12:0) and caproyl (10:0) fatty acids. This 25 work presented the first evidence for a mechanism for medium-chain fatty acid synthesis in plants: During elongation the fatty acids remain esterified to acylcarrier protein (ACP). If the thioester is hydrolized prematurely, elongation is terminated by release of the 30 medium-chain fatty acid. The Bay thioesterase was subsequently purified by Davies et al., (Arch. Biochem. Biophys. (1991) 290:37-45) which allowed the cloning of a corresponding cDNA and described it use to obtain related clones and to modify the triglyceride composition of plants 35 (WO 91/16421).

Summary of the Invention

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By this invention, further properties and uses of plant medium-chain thioesterases are provided.

In a first embodiment, this invention relates to plant seed and oil derived from that seed, which normally do not 5 contain laurate, but now are found to contain laurate. Seed having as little as 1.0 percent mole laurate are significantly different from wild-type plant species which do not naturally store laurate in seed triglyceride oils. Seed having a minimum of about 15 percent mole laurate, 33 10 percent laurate or 50 percent laurate are contemplated hereunder. Triglyceride oils in seed or derived from seed with at least two lauroyl fatty acyl groups is likewise contemplated. Brassica seed and oil derived from such seed containing greater than 1.0 percent mole laurate is 15 especially preferred.

In yet a different embodiment, this invention relates to a particular medium-chain thioesterase sequence, the Bay medium-chain thioesterase DNA sequence and to DNA constructs for the expression of this enzyme in a host cell. In particular, a start site for the structural gene sequence upstream to the start site previously reported for this sequence is described.

Other aspects of this invention relate to methods for using a plant medium-chain thioesterase. Expression of a plant medium-chain thioesterase in a bacterial cell to produce medium-chain fatty acids is provided. By this method, quantities of such fatty acids may be harvested in crystalline form from bacteria. Exemplified in the application is the use of *E.coli* and Bay thioesterase; the fad D E.coli mutant is particularly preferred. In addition, temperature ranges for improved laurate production are described.

Methods to produce an unsaturated medium-chain thioesterase by the use of a plant medium-chain

thioesterase are also described herein. It is now found that, even in plants which exclusively produce and incorporate quantities of saturated medium-chain acyl-ACP fatty acids into triglycerides, the thioesterase may have activity against unstaturated fatty acids of the same length.

Description of the Figures

Figure 1. The full length of a bay thioesterase (pCGN3822) having an ATG codon at nucleotides 145-147 is given. In 1A the nucleic acid sequence is given. It 1B, the translated amino acid sequence beginning at the ATG codon at nucleotides 145-147 is given.

- Figure 2. Correlation of lauroyl thioesterase activity with the accumulation of acyl 12:0 in seeds of A thaliana is provided. Thioesterase activity is measured in developing seeds of different independent transgenic plants. The % 12:0 value reflects the percent lauroyl acyl group in total fatty acid extracts, as measured by quantitative gas chromatography.
- Figure 3. Nucleic acid and translated amino acid sequence of a bay thioesterase clone, Bay D, which represents a second class of bay thioesterase genes, is presented.
- Figure 4. Nucleic acid and translated amino acid sequences of two safflower thioesterase clones, pCGN3264 (4A) and pCGN3265 (4B), is presented. DNA sequence, including additional 3' untranslated sequence of pCGN3265 is presented in Figure 4C.
- Figure 5. Nucleic acid sequence of a camphor
 thioesterase PCR fragment is presented in Figure 5A.
 Nucleic acid and translated amino acid sequences of a
 camphor PCR-generated thioesterase encoding sequence is
 presented in Figure 5B.

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- Figure 6. Nucleic acid sequence of a *Brassica* campestris thioesterase clone is presented in Figure 6. Translated amino acid sequence from the proposed MET initiation codon is also shown.
- Figure 7. Lauroyl levels and C12:0-ACP thioesterase activity for seeds from transgenic B. napus is presented.
 - Figure 8. Comparison of safflower and bay thioesterase amino acid sequence is presented. The top line represents amino acids 61-385 of the safflower thioesterase amino acid sequence in Figure 4B. The sottom line represents amino acids 84-382 of the bay thioesterase amino acid sequence in Figure 1B.
 - Figure 9. Fatty acid composition of 100 seeds from transgenic Arabidopsis plant 3828-13 is compared to the fatty acid composition of seeds from a control Arabidopsis plant.
 - Figure 10. Fatty acid content of 26 transgenic Arabidopsis plants is provided in Figure 10A in order of increasing fatty acid content. The transformants producing detectable levels of laurate are indicated. In Figure 10B, the content of C18:3, C18:2 and C16:0 fatty acids in these plants are shown.
 - Figure 11. Mole percent laurate contents in developing seeds of transgenic Brassica napus are presented as the number of transgenic events yielding the indicated laurate levels. Results from pCGN3824 transformants are shown in Figure 11A and results from pCGN3828 transformants are shown in Figure 11B.
- Figure 12. DNA sequence of a PCR fragment of a Cuphea 30 thioesterase gene is presented. Translated amino acid sequence in the region corresponding to the Cuphea thioesterase gene is also shown.

DETAILED DESCRIPTION OF THE INVENTION

Plant thioesterases, including medium-chain plant thioesterases are described in WO 91/16421 (PCT/US91/02960) and USSN 07/824,247 which are hereby incorporated by reference in their entirety.

A plant medium-chain thioesterase of this invention includes any sequence of amino acids, peptide, polypeptide or protein obtainable from a plant source which demonstrates the ability to catalyze the production of free fatty acid(s) from C8-C14 fatty acyl-ACP substrates under plant enzyme reactive conditions. By "enzyme reactive conditions" is meant that any necessary conditions are available in an environment (i.e., such factors as temperature, pH, lack of inhibiting substances) which will permit the enzyme to function.

Plant thioesterases are obtainable from the specific exemplified sequences provided herein and from related sources. For example, several species in the genus Cuphea accumulate triglycerides containing medium-chain fatty

20 acids in their seeds, e.g., procumbens, lutea, hookeriana, hyssopifolia, wrightii and inflata. Another natural plant source of medium-chain fatty acids are seeds of the Lauraceae family: e.g., Pisa (Actinodophne hookeri) and Sweet Bay (Laurus nobilis). Other plant sources include

25 Ulmaceae (elm), Myristicaceae, Simarubaceae, Vochysiaceae, and Salvadoraceae, and rainforest species of Erisma, Picramnia and Virola, which have been reported to accumulate C14 fatty acids.

As noted above, plants having significant presence of medium-chain fatty acids therein are preferred candidates to obtain naturally-derived medium-chain preferring plant thioesterases. However, it should also be recognized that other plant sources which do not have a significant presence of medium-chain fatty acids may be readily screened as other enzyme sources. In addition, a

comparison between endogenous medium-chain preferring plant thioesterases and between longer and/or shorter chain preferring plant thioesterases may yield insights for protein modeling or other modifications to create synthetic medium-chain preferring plant thioesterases as well as discussed above.

One skilled in the art will readily recognize that antibody preparations, nucleic acid probes (DNA and RNA) and the like may be prepared and used to screen and recover "homologous" or "related" thioesterases from a variety of plant sources. For immunological screening methods, antibody preparations either monoclonal or polyclonal are utilized. For detection, the antibody is labeled using radioactivity or any one of a variety of second

15 antibody/enzyme conjugate systems that are commercially available. Examples of some of the available antibody detection systems are described by Oberfilder (Focus (1989) BRL Life Technologies, Inc., 11:1-5).

Homologous sequences are found when there is an 20 identity of sequence, which may be determined upon comparison of sequence information, nucleic acid or amino acid, or through hybridization reactions between a known thioesterase and a candidate source. Conservative changes, such as Glu/Asp, Val/Ile, Ser/Thr, Arg/Lys and Gln/Asn may also be considered in determining amino acid sequence 25 homology. Amino acid sequences are considered homologous by as little as 25% sequence identity between the two complete mature proteins. (See generally, Doolittle, R.F., OF URFS and ORFS (University Science Books, CA, 1986.) Typically, a lengthy nucleic acid sequence may show as 30 little as 50-60% sequence identity, and more preferably at least about 70% sequence identity, between the target sequence and the given plant thioesterase of interest excluding any deletions which may be present, and still be considered related. 35

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A genomic or other appropriate library prepared from the candidate plant source of interest may be probed with conserved sequences from plant thioesterase to identify homologously related sequences. Shorter probes are often particularly useful for polymerase chain reactions (PCR), especially when highly conserved sequences can be identified.

When longer nucleic acid fragments are employed (>100 bp) as probes, especially when using complete or large cDNA sequences, one would screen with low stringencies (for example 40-50°C below the melting temperature of the probe) in order to obtain signal from the target sample with 20-50% deviation, i.e., homologous sequences. (See, Beltz, et al. Methods in Enzymology (1983) 100:266-285.).

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15 Using methods known to those of ordinary skill in the art, a DNA sequence encoding a plant medium-chain thioesterase canbe inserted into constructs which can be introduced into a host cell of choice for expression of the enzyme, including plant cells for the production of 20 transgenic plants. Thus, potential host cells include both prokaryotic and eukaryotic cells. A host cell may be unicellular or found in a multicellar differentiated or undifferentiated organism depending upon the intended use. Cells of this invention may be distinguished by having a 25 plant thioesterase foreign to the wild-type cell present therein, for example, by having a recombinant nucleic acid construct encoding a plant thioesterase therein.

Also, depending upon the host, the regulatory regions will vary, including regions from viral, plasmid or chromosomal genes, or the like. For expression in prokaryotic or eukaryotic microorganisms, particularly unicellular hosts, a wide variety of constitutive or regulatable promoters may be employed. Among transcriptional initiation regions which have been described are regions from bacterial and yeast hosts, such as E. coli, B. subtilis, Sacchromyces cerevisiae, including

genes such as beta-galactosidase, T7 polymerase, tryptophan E and the like.

For the most part, when expression in a plant host cell is desired, the constructs will involve regulatory regions (promoters and termination regions) functional in plants. The open reading frame, coding for the plant thioesterase or functional fragment thereof will be joined at its 5' end to a transcription initiation regulatory region such as the wild-type sequence naturally found 5' upstream to the thioesterase structural gene. Numerous other transcription initiation regions are available which provide for a wide variety of constitutive or regulatable, e.g., inducible, transcription of the structural gene functions. Among transcriptional initiation regions used for plants are such regions associated with the structural genes such as for CaMV 35S and nopaline and mannopine synthases, or with napin, ACP promoters and the like. transcription/translation initiation regions corresponding to such structural genes are found immediately 5' upstream to the respective start codons. If a particular promoter is desired, such as a promoter native to the plant host of interest or a modified promoter, i.e., having transcription initiation regions derived from one gene source and translation initiation regions derived from a different gene source, including the sequence encoding the plant thioesterase of interest, or enhanced promoters, such as double 35S CaMV promoters, the sequences may be joined together using standard techniques. For most applications desiring the expression of medium-chain thioesterases in plants, the use of seed specific promoters are preferred. It is now observed that such a plant medium-chain thioesterase is biologically active when expressed in bacteria and heterologous plant cells.

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In particular, it is now seen that plant seed which
35 would not normally contain medium-chain fatty acid, either
as free fatty acids or incorporated into triglyceride
molecules, can be found to contain such medium-chain fatty

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acids. By seed which would not normally contain mediumchain fatty acid is meant seed which contains less than 0.1 mole percent of a given medium-chain fatty acid in total fatty acids. Thus, any plant seed containing a minimum of 5 1.0 mole percent of a given medium-chain fatty acid in total fatty acids is significantly modified. The use of a "mole percent in total fatty acids" is used to describe the relative ratio of medium-chain fatty acids out of the total fatty acid content. These figures can be converted to weight percent if desired.

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Medium chain fatty acid contents from a minimum of 1.0 mole percent laurate in total fatty acids to a minimum of 50.0 mole percent laurate in total fatty acids have been measured. The total fatty acids of a plant seed include 15 the embryo, endosperm and seed coat lipids. Additionally, it is noted that in medium-chain fatty acid containing seed, the content of laurate in total fatty acids directly corresponded with the laurate contents of the triacylglyceride. Thus, it is appropriate to consider the 20 total fatty acid content as the "total extractable oils" as well.

As to triacylglycerides which incorporate the mediumchain fatty acids, it is not clear which positions of the glycerol backbone are involved. Based upon the high levels of medium-chain fatty acids measured, however, it is apparent that at least two positions of the triacylglyceride are involved.

Medium chain containing seed of Arabidopsis and Brassica are exemplified herein. In particular, seed of 30 transgenic Arabidposis and Brassica plants containing novel fatty acid compositions as the result of expression of a heterologous medium-chain thioestesterase structural gene under the regulatory control of seed specific promoters are described. By the expression of the DNA sequence encoding 35 the medium-chain thioesterase obtained from Umbullaria californica (Bay), laurate is now found in the extractible

oil of these respective seeds. As the presence of laurate increases, a corresponding decrease in oleic acid (18:1) is observed. Other fatty acid compositional changes with increased laurate include the increase of myristate (14:0) and to a lesser degree, declines in the amounts of linolate (18:2), linolenate (18:3) and palmitate (16:0).

In Arabidopsis, analysis of 100 seed pools led to identification of transformed plants whose seeds contain up to 23.5 mole percent laurate, as compared to the approximately 0% laurate measured in control seeds. As the T2 seeds, that is mature seeds from T1 plants (original transformant) represent a segregating population, even higher levels of laurate would be expected in seeds from second generation plants (T2) grown from the T2 seed.

15 Analysis of transgenic Brassica seed expressing a bay thioesterase gene (25-30 seed pools) results in identification of transformants whose seeds contain up to 37 mole percent laurate Single and half-seed TAG analyses of these plants demonstrate that the levels of laurate in the segregating seed population are at least as high as 50 mole percent. Half-seed TAG analysis allows for identification of the highest laurate producing T2 seeds, and subsequent germination of the remaining seed portion to produce second generation plants with desirable high laurate seeds.

Correlations between the mole percent medium-chain fatty acid in total fatty acid and gene copy number have been observed. Therefore, although the minumim mole percent medium-chain fatty acid in total fatty acid measured is approximately 50.0 mole percent, it is possible to increase medium-chain fatty acid levels further by the insertion of more genes. Such techniques may involve genetic engineering or plant breeding methods.

Some genetic engineering approaches to increase
35 medium-chain fatty acids would include insertion of
additional DNA sequence encoding plant thioesterase

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structural genes into cells, use of transriptional initiation regions evidencing higher mRNA copy numbers or an improved timing specificity profile which corresponds better to the availability of substrate, for example. For example, analysis of the time course of laurate production, under regulatory control of a napin promoter, in seeds of a Brassica plant demonstrates that the appearance of medium-chain trioesterase activity lags behind the onset of storage oil synthesis by approximately 5-7 days.

10 Calculations show that about 20% of the total fatty acids are already synthesized before the medium-chain thioesterase makes significant impact. Thus, substantially higher laurate levels (10-20%) might be obtained if the thioesterase gene is expressed at an earlier stage of

Additionally, means to increase the efficiency of translation may include the use of the complete structural coding sequence of the medium-chain thioesterase gene. Thus, use of the complete 5'-region of the bay thioesterase coding sequence, shown in Fig. 1B, may improve laurate production. Alternatively, if a medium-chain thioesterase has an unusual transit peptide sequence, i.e., one showing similarities with plastid thylakoid targeting, such as found with the bay thioesterase, then use of a more typical plant transit, such as found in safflower (Fig. 4), acyl carrier protein, or ssu may be substituted.

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embryo development

The present invention also provides the opportunuity for production of unsaturated fatty acids in a host cell, including plant cells. Plant medium-chain thioesterases, even from plants which do not have any unsaturated medium-chain fatty acids, may be active against such substrate. Hence, a plant medium-chain fatty acid may be used to provide unsaturated medium-chain fatty acids.

For example, expression of the bay thioesterase in E.

35 coli results in the production of laurate (C12:0),

myristate (C14:0) and also unsaturated species of medium-

chain fatty acids (C12:1 and C14:1). The production of unsaturated fatty acids in *E. coli* is catalyzed by the action of ß-hydroxydecanoyl thioester dehydrase. Sequence of the dehydrase is published (Cronan, et al., J. Biol. Chem. (1988) 263:4641-4646) and thus can be inserted into a host cell of interest, including a plant cell, for use in conjunction with a medium-chain thioesterase.

When a plant medium-chain thioesterase is expressed in a bacterial cell, particularly in a bacterial cell which is not capable of efficiently degrading fatty acids, an 10 abundance of medium-chain fatty acids can be produced and harvested from the cell. In some instances, medium-chain fatty acid salts form crystals which can be readily separated from the bacterial cells. Bacterial mutants which are deficient in acyl-CoA synthase, such as the E. 15 coli fadD and fadE mutants, may be employed. In studies with fadD mutants, growth of fadD bay thioesterase transformants relative to the vector transformed control was severely retarded at 37°C, and less so at 25-30°C. Liquid cultures growing at the lower temperatures 20 accumulated a precipitate and colonies formed on petri dishes at 25°C deposit large quantities of laurate crystals, especially at the surgace. These deposits, as idenfified by FAB-mass spectrometry were identified as laurate. After separation and quantitation by gas 25 chromatography, it is estimated that the laurate crystals deposited by the fadD-bay thioesterase transformants on petri dises represented about 30-100% of the total dry weight of the producing bacteria.

When expression of the medium-chain thioesterase is desired in plant cells, various plants of interest include, but are not limited to, rapeseed (Canola and High Erucic Acid varieties), sunflower, safflower, cotton, Cuphea, soybean, peanut, coconut and oil palms, and corn.

Depending on the method for introducing the recombinant constructs into the host cell, other DNA sequences may be required. Importantly, this invention is applicable to

dicotyledyons and monocotyledons species alike and will be readily applicable to new and/or improved transformation and regulation techniques.

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In any event, the method of transformation is not critical to the instant invention; various methods of plant transformation are currently available. As newer methods are available to transform crops, they may be directly applied hereunder. For example, many plant species naturally susceptible to Agrobacterium infection may be successfully transformed via tripartite or binary vector methods of Agrobacterium mediated transformation. In addition, techniques of microinjection, DNA particle bombardment, electroporation have been developed which allow for the transformation of various monocot and dicot plant species.

The following examples are provided by way of illustration and not by limitation.

EXAMPLES

Example 1 - Acyl-ACP Thioesterase cDNA Sequences

Sequence of a full length bay medium-chain thioesterase cDNA clone, pCGN3822, (3A-17), is presented in Fig. 1A.

The translated amino acid sequence of the bay thioesterase beginning at the ATG codon at positions 145-25 147 is shown in Figure 1B. This ATG is surrounded by a sequence which matches the rules for plant initiation of translation and is therefore likely to be the initiation codon utilized in vivo. Using the ATG at bp 145 for initiation, a 382 amino acid polypeptide can be translated from the bay thioesterase mRNA. DNA sequence of second class of bay thioesterase genes i provided in Fig. 3.

The N-terminal sequence of the mature bay thioesterase, isolated from the developing seeds, starts at amino acid residue 84 of the derived protein sequence. The

N-terminal 83 amino acids therefore represent sequence of a transit peptide. This sequence has features common to plastid transit peptides, which are usually between 40 and 100 amino acids long (Keegstra et al., Ann. Rev. Plant Physiol. and Plant Mol. Biol. (1989) 40:471-501). A hydropathy plot of this transit peptide region reveals a hydrophobic domain at each end of the transit sequence. Other transit peptide sequences have been shown to contain similar hydrophobic N-terminal domains. The significance of this N-terminal domain is not known, but certain 10 experiments suggest that lipid-mediated binding may be important for plastid import of some proteins (Friedman and Keegstra, Plant Physiol. (1989) 89:993-999). As to the Cterminal domain, comparison of hydropathy plots of known 15 imported chloroplastic stromal protein transit peptides (Keegstra et al, supra) indicates that these transit peptides do not have a hydrophobic domain at the Cterminus. However, preproteins destined to the thylakoid lumen of the chloroplast have an alanine-rich hydrophobic domain at the C-terminal end of their transit peptides 20 (Smeekens et al., TIBS (1990) 15:73-76). The existence of such a domain in the transit sequence of the bay thioesterase suggests that it has a double-domain transit peptide targeting this enzyme to the lumen of the thylakoid equivalent or to the intermembrane space. unexpected, since the substrate, acyl-ACP, has been detected in the stroma (Ohlrogge et al., Proc. Nat. Acad. Sci. (1979) 76: 1194-1198). An alternative explanation for the existence of such a domain in the bay thioesterase preprotein is that it may represent a membrane anchor of the mature protein that is cleaved upon purification, leading to a sequence determination of an artificial Nterminus. The in vivo N-terminus of the mature thioesterase protein would then lie at a location further upstream than indicated by amino acid sequence analysis. 35

Gene bank searches with the derived amino acid sequence do not reveal significant matches with any entry, including the vertebrate medium-chain acyl-ACP thioesterase

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II (Naggert et al., Biochem. J. (1987) 243:597-601). Also, the bay thioesterase does not contain a sequence resembling the fatty acid synthetase thioesterase active-site motif (Aitken, 1990 in Identification of Protein Concensus Sequences, Active Site Motifs, Phosphorylation and other Post-translational Modifications (Ellis Horwood, Chichester, West Sussex, England, pp. 40-147).

For comparison, isolation and sequence of a long-chain acyl-ACP thioesterase is provided. Sequence information

from cyanogen bromide peptide sequences of safflower 34 and 40 kD thioesterase proteins is analyzed to obtain a peptide map of the safflower thioesterase. Homology comparisons of these peptides to the amino acid sequence of the bay thioesterase confirm the safflower thioesterase peptide

map.

Degenerate oligonucleotide primers are designed from amino acid sequences of safflower thioesterase peptide sequences and used as primers in polymerase chain reactions (PCR) to obtain a fragment of a safflower thioesterase gene.

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The thioesterase PCR gene product of the reaction is gel-purified and used as a probe to screen a safflower embryo cDNA library. Six clones are isolated; restriction mapping indicates that they fall into two gene classes.

25 The nucleotide and translated amino acid sequences of a representative from each class, pCGN3264 (2-1) and pCGN3265 (5-2) are presented in Figure 4A and 4B. DNA sequence of pCGN3265 (5-2) with additional 3' untranslated sequence is shown in Figure 4C. Based on N-terminal amino acid sequence information, the amino terminal of the mature safflower thioesterases is assigned to the alanine residue at amino acid 61 of the translated amino acid sequences in Figure 4A and 4B.

Comparison of the deduced amino acid sequences of the two acyl-ACP thioesterase cDNA clones indicates that the mature proteins are 82% identical while the corresponding

DNA sequences share 80% identity. Computer estimates of the isoelectric point of the two proteins differ considerably. The estimated pI for the mature protein encoded by 2-1 is 5.8, while that of the protein encoded by 5-2 is 8.1.

The results of safflower thioesterase purification indicated that there are potentially several forms of the safflower thioesterase. Two distinct molecular mass classes, as well as two separate peak fractions from chromatofocusing were observed. Both molecular mass species are represented in each activity peak. However, protein sequence analysis of each form indicates that these isoforms, are likely products of a single protein. The N-terminal sequence of each species is identical, and no differences in protein sequence of any of the internal CNBr fragments were observed. The different molecular weight species may be the result of a C-terminal peptide being removed either by processing in vivo or by degradation during the extraction and purification, perhaps during the acid precipitation step

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While peptide sequence evidence indicates that all of the isoforms observed in purification of the safflower thioesterase may be derived from the same protein, two highly homologous but distinct classes of cDNAs were isolated from a safflower embryo cDNA library. Both classes encode an acyl-ACP thioesterase having preferential activity towards C18:1 substrates based on expression in E. coli. However, the peptide sequences data matches only the translated amino acid sequence from the 2-1 encoded protein (with allowance for minor discrepancies due to amino acid sequencing), and no peptides were found that uniquely correspond to the thioesterase encoded by the 5-2 gene. Possibly, the protein encoded by 5-2 is lower in abundance and is not a sufficiently prominent band to be considered for sequencing. Alternatively, the protein encoded by 5-2 may have been a minor component of the digested sample, with the result that the CNBr fragments were not

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sufficiently abundant to detect after SDS-PAGE and electroblotting. As examination of the predicted pI's of the two protein products indicates that 5-2 encodes a much more basic protein than does 2-1, the protein corresponding to 5-2 may have been eliminated during the acid precipitation step in purification.

Example 2 - Expression of Acyl-ACP Thioesterases In E. coli

Example 2A

Expression of bay thioesterase proteins in *E. coli* is 10 described.

A truncated Bay (1200 bp) cDNA is expressed as a 30 kD protein in an $E.\ coli$ host cell and data is provided demonstrating that the cDNA fragment confers upon the transformant an increased C12 acyl-ACP thioesterase activity.

A pET3a vector (Rosenberg, et al., Gene (1987) 56:125-135) is used in an E. coli strain BL21 (PE3) (Studier and Moffat, J. Mol. Biol. (1986) 189:113-130) host for this study. The pET3a vector contains a promoter and 33 bp of the 5' reading frame of bacteriophase T7. T7 polymerase is under the regulatory control of an isopropyl-b-D-thiogalactopyranoside (IPTG)-inducible lac UV5 promoter found in the E. coli BL21 (DE3) strain. Thus, by the addition of IPTG to E. coli BL21 (DE3) transformed with pET3a, the T7 promoter will be activated.

Constructs are prepared containing the truncated cDNA of Fig. 1 fused in reading frame by deletion of the BamHI/EcoRI fragment and replacement of the thioesterase sequence. E. coli are transformed with pET3a constructs containing the thioesterase (pET3a-THIO) and unmodified pET3a as a control. The E. coli are grown at 37°C in liquid medium and expression is induced by the addition of 1mM IPTG. After 1 hour induction, cells are harvested by centrifugation, resuspended in assay buffer and lysed by

sonication. Cell debris is removed by further centrifugation and the supernant used in activity assays as per Pollard et al., Arch. Biochem & Biphys. (1991) 281:306-312.

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		Table 1	
	E. coli Lysate	Assay Substrate	Hydrolysis Activity (mean cpm in ether extract)
10	pET3a	8:0-ACP	370
	tt	10:0-ACP	787
	TF	12:0-ACP	1028
	ŧr	14:0-ACP	1271
	Ħ	16:0-ACP	2848
15	11	18:1-ACP	2877
	pET3a-THIO	8:0-ACP	349
	tt	10:0-ACP	621
	π	12:0-ACP	2127
20	ŧr	14:0-ACP	1035
	श	16:0-ACP	1900
	Ħ	18:1-ACP	2025

The results demonstrate that a lysate of control *E. coli* cells contains hydrolytic activity towards all the acyl-ACP substrates that were tested, with preference for the long-chain substrates. Comparing the pET3a-THIO results with the control results it is evident that the pattern of substrate preferences differs. The transformant lysate shows greatly increased activity with 12:0-ACP in relation to the other substrates, as compared with the control lysate. This increased 12:0-ACP activity demonstrates that this cDNA fragment comprises sufficient of the Bay 12:0-ACP thioesterase gene to produce active enzyme in *E. coli* cells.

In addition, the entire mature bay thioesterase protein is expressed as a lac fusion in *E. coli* cells. Sequence analysis of the full length bay thioesterase cDNA,

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pCGN3822, described in Example 1, reveals an XbaI site at base 394. Digestion at this XbaI site cleaves the coding region immediately 5' of the codon representing the leucine at amino acid position 72. This leucine has been identified as a candidate for the amino terminal residue as described in Example 1A.

An approximately 1200 bp fragment of pCGN3822 cDNA is generated by digestion with XbaI, which cuts at the postulated mature protein start site, as described above, and in the vector sequences flanking the 3' end of the cDNA. The XbaI fragment is cloned on XbaI digest of the minus version of a Bluescribe M13(+/-) (also called pBS+/-) cloning vector (Stratagene; San Diego, CA.). The thioesterase gene clone is inserted such that the mature protein is in reading frame with a portion of the lacZ gene of the Bluescribe vector and under control of the lac promoter.

The resulting construct, pCGN3823, and a control Bluescribe construct having the bay thioesterase gene

20 inserted in the opposite orientation are transformed into E. coli. The E. coli cells are grown at 37°C in liquid medium and expression from the lac promoter is induced by addition of IPTG to a final concentration of 0.1mM IPTG. Following one hour of induction, cells are harvested, lysed and assayed as described above for the truncated bay thioesterase.

	Todood		Table 2	
30	Induced <i>E. coli</i> Lysate	Dilution	Assay <u>Substrate</u>	Hydrolysis Activity (mean cpm in ether extract)
	pCGN3823	1/4000	8:0-ACP	0
35	ŦŦ	श	10:0-ACP	0
	ti	tt	12:0-ACP	1840
	11	n .	14:0-ACP	116
	11	TT TT	16:0-ACP	20
	n	n	18:1-ACP	5

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	control	1/4000	8:0-ACP	0
	π	11	10:0-ACP	0
	11	88	12:0-ACP	0
5	n	11	14:0-ACP	. 0
	**	**	16:0-ACP	13
FT	IT	t1	18:1-ACP	6

The results demonstrate that a lysate from E. coli cells expressing the postulated mature bay thioesterase 10 enzyme has significantly greater activity towards a 12:0-ACP substrate than towards other ACP substrates of varying carbon chain length. In addition, this activity is more than two orders of magnitude greater than that in a lysate of E. coli cells expressing the truncated bay thioesterase. Studies are being conducted to determine if expression of the bay thioesterase protein in E. coli cells has an effect on the fatty acid composition of these cells. Initial studies failed to identify a substantial change in the fatty acid composites of the E. coli cells containing the bay thioesterase. However, analysis of larger samples of 20 either pelleted transformed cells or the growth media from which the transformed cells have been pelleted, as described below, indicates a change in the fatty acid profile of the transformed cells. C12 fatty acids are produced in higher amounts in the cells containing the bay thioesterase as compared to untransformed control cells.

Approximately 100ml of E. coli control cells transformed with the plasmid vector Bluescribe (Stratagene; San Diego, CA) and cells transformed with the mature thioesterase construct are grown to an approximate O.D of 30 0.6 in ECLB (E. coli Luria broth) media, and pelleted by centrifugation. The cells and medium are extracted using an acidic method as follows. The pelleted cells are resuspended in 4ml of 5% (v/v) H2SO4 in methanol. medium is recovered following centrifugation and 10ml of acetic acid is added. The sample is shaken vigorously with 50ml ether. The phases are allowed to separate and the

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lower layer is discarded. The ether layer is allowed to evaporate overnight resulting in 1-2ml of remaining solution. Four ml of 5% (v/v) H_2SO_4 in methanol is added to the remaining medium solution.

5 The following steps apply for fatty acid analysis of both the media solution and the pelleted cells described above. The cells or medium samples in ${\rm H}_2{\rm SO}_4/{\rm methanol}$ are transferred to screw-capped tubes and 2ml of toluene containing 0.5mg/ml of a C17 standard is added. The tubes 10 are capped tightly, incubated at 90°C for 2 hours, after which 4ml of 0.9% (w/v) NaCl and 2ml of hexane are $a^{\frac{1}{p}}$ ded. The samples are vortexed to mix thoroughly and then centrifuged for 5 minutes at 1500rpm. The upper (hexane) layer of each sample is then centrifuged for 5 minutes at 15 1000rpm in a table top centrifuge to separate any extracted fatty acid methyl esters that could be trapped within the layer of E. coli cells.

The samples are analyzed by gas-liquid chromatography (GC) using a temperature program to enhance the separation of components having 10 or fewer carbons. The temperature program used provides for a temperature of 140°C for 3 minutes, followed by a temperature increase of 5°C/minute until 230°C is reached, and 230°C is maintained for 11 minutes. Samples are analyzed on a Hewlett-Packard 5890 (Palo Alto, CA) gas chromatograph. Fatty acid content calculations are based on the internal C17 standard.

GC analysis indicates that approximately 70% of the fatty acids in the medium from the transformed cells are C12 fatty acids. This compares to levels of approximately 2% C12 fatty acids in the medium from the control cells. In addition, an approximately 2 fold increase in the C12 content of transformed cells over that of nontransformed cells is observed.

Substrate analysis of the bay thioesterase enzyme purified from developing seeds as described in Pollard, et al, Supra, is also conducted. Results are presented in Table 3 below.

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Table 3

10	Assay Substrate	Hydrolysis Activity (mean cpm in)Ether Extract		
	8:0-ACP	0 .	į	
	10:0-ACP	0		
	12:0-ACP	1261	•	
	14:0-ACP	69		
15	16:0-ACP	12		
	18:1-ACP	432		

Comparison of the results of substrate analysis of the thioesterase in the *E. coli* extracts and as purified from developing bay seeds reveals that the activity profile of the enzyme from the two sources is essentially identical with respect to activity with C8, 10, 12, 14, and 16 ACP substrates. Although the enzyme purified from embryos is slightly more active with C18:1 substrates than is the *E. coli*-expressed thioesterase, this difference is believed due to activity of a long chain bay thioesterase which is not completely removed from the medium-chain thioesterase protein preparation.

1) Production of Laurate

For further studies, the bay thioesterase expression

30 plasmid (pCGN3823) was established in an *E. coli* strain,

fadD, which lacks the medium-chain specific acyl-CoA

synthetase (Overath et al., Eur. J. Biochem (1969) 7:559
574) and is therefore unable to degrade laurate. Growth of

fadD bay thioesterase transformants relative to the vector

35 transformed control was studied at 25°, 30° and 37° C. In

liquid culture bay thioesterase transformed fadD bacteria

multiply, at all three temperatures, at nearly the same rate as the control during the exponential phase of growth. However, at 37°C, fadD cells harboring the bay thioesterase plasmid cannot be recovered from cultures nearing the stationary growth phase. In contrast the plasmids are stably contained at the lower temperatures for several days and these stationary cultures produce a significant amount of a precipitate which is soluble in methanol and ether.

Growth of fadD-bay thioesterase colonies on agar at is

severely retarded 37°C, but only slightly so at the lower temperatures. The colonies formed on petri dishes at 25°C deposit large quantities of crystals, especially at the surface, but also in and at the surface of the cell free agar matrix. These crystal deposits were identified as potassium laurate by (FAB) mass spectrometry. After separation and quantitation by gas chromatography, the laurate crystals are estimated to represent up to 30% of the total dry weight of the producing bacteria.

2) Thiosterase Activity on Unsaturated Fatty Acyl 20 Groups

In addition several new methyl ester peaks are present in the fadD-bay thioesterase, but not in the control E. $coli\ fad$ D cells. Analyses indicate that two of these peaks represent 12:1 and 14:1 fatty acids. Thus, the bay 25 thioesterase is able to hydrolyze fatty acyl-ACPs from both the saturated and unsaturated fatty acid synthetase pathways that are present in E. coli. The saturated pathway is intercepted essentially to 100% in late log phase, and the unsaturated pathway to about 70%. This causes a reduction of saturates in the phospholipids of the 30 cells, substituted mainly by 16:1 and 18:1. The ratio of 12:1 to 14:1 accumulated is approximately 0.9 to 1, whereas the ratio of 12:0 to 14:0 accumulation is approximately 9 This may indicate that the chain-length specificity of the thioesterase on unsaturated fatty acyl ACPs is different from that on saturated substrates, or

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alternatively that the 14:1-ACP pool is much larger than the 12:1-ACP pool. In addition, the near complete interception of the saturated pathway appears to result in continuous synthesis of saturated fatty acids during the stationary phase of growth.

The striking difference in laurate accumulation levels between the fadD+ and the fadD transformants is in agreement with studies of bay thioesterase substrates specificity (Pollard, et al., supra). Laurate generated by the introduced bay thioesterase in fadD+ E. coli can be esterified to CoA, a much less effective substrate for the bay thioesterase, and subsequently degraded by B-oxidation or recycled for fatty acid synthesis. Therefore, only a small portion can accumulate and escape into the medium. In the fadD strain, laurate is not esterified to CoA and cannot by recycled. The observed slight growth retardation may indicate that the accumulation of laurate to such high levels results in a toxic effect on the E. coli host cells.

At 37°C, the synthesis of laurate in the fadD strain is tolerated only during exponential growth. The rapid 20 loss of bay thioesterase plasmid containing cell titer at the end of the log phase may reflect a temperature dependence of laurate toxicity, or a physiological shift to stationary phase metabolism, which causes the introduced bay thioesterase activity to become lethal. The fatty acid 25 composition of E. coli changes in aging cultures, and a reduced demand for saturated fatty acids at lower temperatures may lower the negative impact of the bay thioesterase expression at these temperatures. The pathway for unsaturated fatty acids in E. coli diverges at the C10 30 stage and is most likely not intercepted by the bay thioesterase.

The accumulation of laurate in the medium is accompanied by deposition of smaller amounts of caprate (10:0). This is in contract with the the thioesterase activity profile where 14:0-ACP hydrolysis is more

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significant than 10:0-ACP hydrolysis. The high amount of bay thioesterase in these cells may effectively reduce the in vivo pool sizes of acyl-ACP's ≥ 12:0, so that less 14:0 acyl ACP substrate is available. The caprate production by the bay thioesterase in E. coli may indicate that this enzyme is responsible for both 10:0 and 12:0 fatty acid deposition in bay seeds.

Example 2B

Expression of safflower thioesterase proteins in E. 10 coli is described.

Safflower acyl-ACP thioesterase clones pCGN3264 and pCGN3265 are altered by site-directed mutagenesis to insert SalI and NcoI sites immediately at the start of the mature protein coding region of these clones. The mature coding region plus 3'-untranslated sequences in the cDNA clones 15 are removed as a Ncol/Smal fragment and inserted into pET8c (Studier et al., 1990) that has been digested with BamHI and treated with Klenow fragment of DNA polymerase to create a blunt end, and then cut with NcoI. The resulting 20 expression constructs, pCGN3270 (2-1) and pCGN3271 (5-2) were designed to express the mature safflower acyl-ACP thioesterase cDNA sequences directly from the T7 promoter. For expression analysis, the constructs are transferred into E. coli strain BL21(DE3) containing the T7 RNA polymerase gene under control of the isopropyl B-D-25 thiogalactopyranoside (IPTG)-inducible lacUV5 promoter (Studier et al., Methods Enzymol (1990) 185:60-89).

For thioesterase activity assay, cells containing pCGN3270, pCGN3271, or pET8c as a control are grown at 37°C to an OD600 of ~0.5 in 2YT (16 g tryptone, 10 g yeast extract, 5 g NaCl per liter, pH 7.0) containing 0.4% glucose and 300 µg/ml penicillin. Induction is achieved by the addition of IPTG to 0.4 mM and 1.5 hours further growth. Ten-ml aliquots of culture are harvested by centrifugation and the pelleted cells stored at -70°C. Prior to assay, pellets are resuspended in 500 µl of

thioesterase assay buffer and sonicated for three bursts of 20 seconds each. Protein concentrations are determined using the Bio-Rad Protein Assay.

Total protein profiles of E. coli containing pCGN3270 and pCGN3271 are analyzed by SDS-PAGE. In each case a new protein band is observed in the IPTG-induced cultures relative to the pET8c control. Although the computerpredicted molecular weight of the 2-1 and 5-2 encoded proteins are very similar, the mobility of these proteins as expressed from pCGN3270 and pCGN3271 is significantly different. The protein encoded by pCGN3270 has a mobility of approximately 40 kD, while the protein encoded by pCGN3271 is approximately 36 kD. The induced proteins were subjected to N-terminal sequencing to confirm their identity. In each case, the protein sequence matched that predicted by the cDNA. In addition, the nucleotide sequence of the 3' region of the 5-2 cDNA insert in pCGN3271 was resequenced to ensure that no premature stop codons had been introduced during the cloning steps.

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20 Total extracts of cells expressing either pET8c (control), pCGN3270, or pCGN3271 are assayed for thioesterase activity using 18:1-ACP. The 18:1-ACP thioesterase activity in cells containing pCGN3270 and pCGN3271 is ~100- and 50-fold higher respectively, than the activity in control cells. To further characterize the safflower acyl-ACP thioesterase, the chain-length specificity of the thioesterase activities expressed from the cDNA clones is tested for a variety of acvl-ACP substrates, and compared to control thioesterase activities 30 of *E. coli* and a crude safflower embryo extract. pCGN3270 and pCGN3271 cultures contain thioesterase activity characteristic of safflower embryos, i.e. much higher preference for 18:1-ACP vs. 18:0-ACP as compared to control E. coli. Between the two safflower thioesterase 35 clones, the activity expressed from pCGN3271 displays a slightly broader specificity for the saturated 18:0-ACP and 16:0-ACP substrates.

Example 3 - Constructs & Methods for Plant Transformation

A. Constructs for expression of bay thioesterase in plant cells which utilize phaseolin, napin, CaMV35S and Bce4 promoter regions are prepared as follows.

5 <u>Phaseolin/thioesterase</u>

A 1.45kb fragment of pCGN3822 (3A-17) is obtained by digestion with BalI and SalI. The BalI site is located at position 149 of the cDNA insert, and the SalI site is in the polylinker located 3' to the cDNA insert. Thus, this fragment contains the entire thioesterase coding region and the entire cDNA 3' region, including the polyadenylation signal, AAATAA, located at bases 1447-1452, and also contains the restriction digestion sites KpnI, SmaI, XbaI and SalI located directly 3' to the cDNA.

An 850bp BglII fragment of the ß-phaseolin 5' noncoding region was obtained from p8.8pro (Hoffman et al. (1987) EMBO J. 6:3213-3221) and cloned into pUC9 (Vieira and Messing, supra) at the BamHI site to yield pTV796. The phaseolin fragment in pTV796 is oriented such that SmaI site of pUC9 is located 3' to the phaseolin promoter. An ~850bp fragment is generated by digestion of pTV796 with HindIII and SmaI and gel-purified.

The phaseolin promoter (HindIII/SmaI) and thioesterase coding region (Ball/Sall) are joined by three way ligation 25 into a Bluescript (Stratagene) cloning vector that has been digested with HindIII and SalI. The resulting plasmid contains the phaseolin promoter/thioesterase construct on a HindIII/SalI fragment that is flanked by various restriction sites, including a 5' BamHI site and a 3' KpnI site. No additional plant 3' noncoding region is provided 30 as the thioesterase fragment contains a polyadenylation signal. The phaseolin promoter/thioesterase fragment may be obtained by digestion with BamHI and KpnI, or alternatively by partial digestion with XbaI, and ligated into an appropriate binary vector, such as pCGN1557 or 35

pCGN1578 (McBride and Summerfelt, (1990) Plant Mol. Biol. 14:269-276), for plant transformation. Ligation of the phaseolin promoter/thioesterase fragment, resulting from BamHI and KpnI digestion, into pCGN1578 results in pCGN3821.

35S/thioesterase/mas

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An Ball/PstI fragment of the thioesterase cDNA 3A-17 containing approximately 1200bp, and including the entire coding region, is obtained by partial digestion with restriction enzymes Ball and PstI and gel-purification of the 1200bp fragment. The fragment is ligated into a plasmid cloning vector, such as a Bluescript vector (Stratagene Cloning Systems; La Jolla, CA), that has been digested with PstI and BamHI, and the BamHI site filled in using the Klenow fragment of DNA Polymerase I. In this procedure, the BamHI site is restored by ligation to the Ball site of the thioesterase cDNA.

The resulting plasmid is partially digested with BamHI and EcoRI to obtain the approximately 1200bp thioesterase 20 fragment. This fragment is then cloned into an approximately 4.4kb BamHI/EcoRI DNA fragment which contains approximately 0.94kb of 5' noncoding sequence from a cauliflower mosaic (CaMV) 35S gene (immediately 5' to the BamHI site), approximately 0.77kb of 3' noncoding sequence 25 from an Agrobacterium tumefaciens manopine synthase (mas) gene (immediately 3' to the EcoRI site), and a pUC19 (New England BioLabs, Beverly, MA) backbone. The BamHI/EcoRI DNA fragment is obtained by partial digestion of a larger plasmid vector and gel purification of the desired 4.4kb 30 fragment. The 35S 5' region is from bases 6492 to 7433 of strain CM1841 (Gardner, et al. (1981) Nucl. Acids Res. 9:2871-2887), which is from about -640 to about +2 in relation to the transcription start site. noncoding region is from about bases 19,239 to 18,474 of 35 octopine Ti plasmid pTiA6 (numbering corresponds to that of

closely related pTi15955 as reported by Barker et al. (Plant Mol. Biol. (1983) 2:335-350)).

The resulting 35S/thioesterase/mas plasmid is digested at flanking BglII sites and cloned into a BamHI digested binary vector, such as pCGN1557 or pCGN1578 (McBride and Summerfelt, supra).

Bce4/thioesterase

A 1.45kb thioesterase cDNA Ball/Sall fragment is prepared as described above. A Bce4 expression cassette, 10 pCGN1870, which provides for preferential expression in early seed development is described in copending US Patent Application Serial No. 07/494,722, which is incorporated herein by reference.

An approximately 1kb fragment of the Bce4 5' noncoding region whose 3' end is immediately 5' to the Bce4 start codon, is obtained by digestion of pCGN1870 with XbaI and XhoI and gel purification of the resulting 1kb fragment.

The Bce4 promoter (XbaI/XhoI) and thioesterase coding region (BalI/SalI) are joined by three way ligation into a Bluescribe (Stratagene) cloning vector that has been digested with XbaI and SalI. The resulting plasmid contains the Bce4 promoter/thioesterase construct on a XbaI/SalI fragment that is flanked by various restriction sites, including a 5' BamHI site and a 3' KpnI site. No additional plant 3' noncoding region is provided as the 25 thioesterase fragment contains a polyadenylation signal. The Bce4 promoter/thioesterase fragment may be obtained by digestion with BamHI and partial digestion with KpnI (or Asp718 which has the same recognition sequence), or alternatively by partial digestion with XbaI, and ligated 30 into an appropriate binary vector, such as pCGN1557 or pCGN1578 (McBride and Summerfelt, supra), for plant transformation. Ligation of the Bce4 promoter/thioesterase fragment, resulting from BamHI and KpnI digestion, into pCGN1578 results in pCGN3820. 35

Napin/thioesterase/napin

The napin expression cassette, pCGN1808, is described in copending US Patent Application serial number 07/550,804, which is incorporated herein by reference. pCGN1808 is modified to contain flanking restriction sites to allow movement of only the expression sequences and not the antibiotic resistance marker to binary vectors such as pCGN1557 (McBride and Summerfelt, supra). Synthetic oligonucleotides containing KpnI, NotI and HindIII 10 restriction sites are annealed and ligated at the unique HindIII site of pCGN1808, such that only one HindIII site is recovered. The resulting plasmid, pCGN3200 contains unique HindIII, NotI and KpnI restriction sites at the 3'end of the napin 3'-regulatory sequences as confirmed by 15 sequence analysis.

The majority of the napin expression cassette is subcloned from pCGN3200 by digestion with HindIII and SacI and ligation to HindIII and SacI digested pIC19R (Marsh, et al. (1984) Gene 32:481-485) to make pCGN3212. The extreme 20 5'-sequences of the napin promoter region are reconstructed by PCR using pCGN3200 as a template and two primers flanking the SacI site and the junction of the napin 5'promoter and the pUC backbone of pCGN3200 from the pCGN1808 construct. The forward primer contains ClaI, HindIII, NotI, and KpnI restriction sites as well as nucleotides 25 408-423 of the napin 5'-sequence (from the EcoRV site) and the reverse primer contains the complement to napin sequences 718-739 which include the unique SacI site in the 5'-promoter. The PCR was performed using in a Perkin 30 Elmer/Cetus thermocycler according to manufacturer's specifications. The PCR fragment is subcloned as a bluntended fragment into pUC8 (Vieira and Messing (1982) Gene 19:259-268) digested with HincII to give pCGN3217. Sequenced of pCGN3217 across the napin insert verifies that 35 no improper nucleotides were introduced by PCR. The napin 5-sequences in pCGN3217 are ligated to the remainder of the napin expression cassette by digestion with ClaI and SacI

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and ligation to pCGN3212 digested with ClaI and SacI. The resulting expression cassette pCGN3221, is digested with HindIII and the napin expression sequences are gel purified away and ligated to pIC20H (Marsh, supra) digested with HindIII. The final expression cassette is pCGN3223, which contains in an ampicillin resistant background, essentially identical 1.725 napin 5' and 1.265 3' regulatory sequences as found in pCGN1808. The regulatory regions are flanked with HindIII, NotI and KpnI restriction sites and unique SalI, BglII, PstI, and XhoI cloning sites are located between the 5' and 3' noncoding regions.

The 1200bp Ball/PstI thioesterase cDNA fragment described above is cloned into the napin expression cassette, pCGN3223, which has been digested with SalI, and the SalI site filled in using the Klenow fragment of DNA Polymerase I, followed by digestion with PstI. The SalI site is reconstituted in this ligation.

The napin/thioesterase/napin plasmid generated by these manipulations is digested with BamHI and partially digested with KpnI to generate an approximately 3.3kb fragment. This fragment contains ~1.7kb of napin 5' noncoding sequence, the ~1200bp BalI/PstI thioesterase cDNA fragment and ~0.33kb of 3' napin noncoding region, the rest of the 1.265kb of the napin 3' having been deleted due to the BamHI site in this region. The ~3.3kb fragment is ligated to KpnI/BamHI digested pCGN1557 or pCGN1578 (McBride and Summerfelt, supra) for plant transformation. Insertion of the ~3.3kb fragment into pCGN1578 results in pCGN3816.

30 <u>Napin/thioesterase</u>

An approximately 1.5kb fragment of the full length thioesterase cDNA is obtained by partial digestion of pCGN3822 with BamHI and KpnI and subsequent gel-purification of the resulting 1.5kb fragment. The BamHI site is at nucleotide 74 of the cDNA sequence and the KpnI site is in the vector polylinker located 3' to the cDNA

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insert. Thus, this fragment contains the entire thioesterase coding region, including the ATG codon at positions 145-147, and the entire cDNA 3' region, which contains a polyadenylation signal as described above.

An approximately 1.7kb fragment of the napin 5' noncoding region is obtained by digestion of pCGN3223 (described above) with *HindIII* and *BgIII* and subsequent gel-purification of the 1.7 kb fragment.

The napin promoter (HindIII/BglII) and the thioesterase coding region (BamHI/KpnI) are joined bila 10 three fragment ligation into a binary vector, such as pCGN1557 or pCGN1578 (McBride and Summerfelt, supra) that is digested with HindIII and KpnI. In this reaction, the complementary overhanging ends of the BamHI and BglII sites allows fusion of the 3' end of the napin fragment to the 5' 15 end of the thioesterase fragment. The resulting plasmid for plant transformation from ligation into pCGN1578, pCGN3824, contains the thioesterase cDNA positioned for expression under the regulatory control of the napin promoter. No additional plant 3' noncoding region is 20 provided as the thioesterase fragment contains a polyadenylation signal.

Napin/thioesterase/napin

A construct for expression of thioesterase under the transcriptional and translational control of napin promoter 25 and 3' transcriptional termination regions is made as follows. pCGN3822 (described above) is engineered using PCR techniques to insert a BamHI site immediately 5' to the thymine nucleotide at position 140 (5 bases upstream of the ATG start codon) of the bay thioesterase sequence shown in 30 Figure 6A (SEQ ID NO:41), resulting in pCGN3826. approximately 1225bp fragment containing the entire thioesterase encoding region is obtained from pCGN3826 as a BamHI to PstI fragment and ligated into BglII/PstI digested pCGN3223, the napin expression cassette described above, 35 resulting in pCGN3827. A vector for plant transformation,

pCGN3828, is constructed by partially digesting pCGN3827 with KpnI and BamHI, and cloning the approximately 3.2kb fragment containing the napin 5'/ thioesterase/ napin 3' construct into KpnI/BamHI digested pCGN1578 (McBride and Summerfelt, supra).

A construct, pCGN3837, is prepared which is similar to pCGN3828, but has the bay transit peptide coding region replaced with a sequence encoding the safflower thioesterase transit peptide and 6 amino acids of the 10 mature safflower thioesterase from clone 2-1. safflower fragment for this construct may be prepared using PCR techniques to provide convenient restriction digestion sites. Another construct having napin 5' and 3' regulatory regions is prepared which replaces the region encoding the bay thioesterase transit peptide and the first 11 amino 15 acids of the mature bay thioesterase protein with a sequence encoding the safflower thioesterase transit peptide and the first 31 amino acids of the mature safflower thioesterase protein.

- An appropriate Agrobacterium strain is transformed with the binary constructs and used to generate transformed laurate producing plants. Seeds are collected and analyzed as described above to determine efficiency of plastid transport and oil composition.
- B. A variety of methods have been developed to insert a DNA sequence of interest into the genome of a plant host to obtain the transcription or transcription and translation of the sequence to effect phenotypic changes.

Brassica Transformation

- Seeds of Brassica napus cv. Westar are soaked in 95% ethanol for 2 min. surface sterilized in a 1.0% solution of sodium hypochlorite containing a drop of Tween 20 for 45 min., and rinsed three times in sterile, distilled water. Seeds are then plated in Magenta boxes with 1/10th
- 35 concentration of Murashige minimal organics medium (Gibco;

Grand Island, NY) supplemented with pyriodoxine (50μg/l), nicotinic acid (50μg/l), glycine (200μg/l), and 0.6% Phytagar (Gibco) pH 5.8. Seeds are germinated in a Percival chamber at 22°C. in a 16 h photoperiod with cool fluorescent and red light of intensity approximately 65μ Einsteins per square meter per second (μEm⁻²S⁻¹).

Hypocotyls are excised from 5-7 day old seedlings, cut into pieces approximately 4mm in length, and plated on feeder plates (Horsch et al., Science (1985) 227:1229-1231). Feeder plates are prepared one day before use by 10 plating 1.0ml of a tobacco suspension culture onto a petri plate (100x25mm) containing about 30ml MS salt base (Carolina Biological, Burlington, NC) 100mg/l inositol, 1.3mg/l thiamine-HCl, 200mg KH2PO4 with 3% sucrose, 2,4-D (1.0mg/l), 0.6% w/v Phytagar, and pH adjusted to 5.8 prior 15 to autoclaving (MS 0/1/0 medium). A sterile filter paper disc (Whatman 3mm) is placed on top of the feeder layer prior to use. Tobacco suspension cultures are subcultured weekly by transfer of 10ml of culture into 100ml fresh MS medium as described for the feeder plates with 2,4-D (0.2mg/l), Kinetin (0.1mg/l). In experiments where feeder cells are not used hypocotyl explants are cut and placed onto a filter paper disc on top of MSO/1/0 medium. All hypocotyl explants are preincubated on feeder plates for 24 h. at 22°C in continuous light of intensity $30\mu\text{Em}^{-2}\text{S}^{-1}$ to 25 $65 \mu \text{EM}^{-2} \text{S}^{-1}$.

Single colonies of A. tumefaciens strain EHA 101 containing a binary plasmid are transferred to 5ml MG/L broth and grown overnight at 30°C. Hypocotyl explants are immersed in 7-12ml MG/L broth with bacteria diluted to 1x10⁸ bacteria/ml and after 10-25 min. are placed onto feeder plates. Per liter MG/L broth contains 5g mannitol, 1g L-Glutamic acid or 1.15g sodium glutamate, 0.25g kH2PO4, 0.10g NaCl, 0.10g MGSO4·7H2O, 1mg biotin, 5g tryptone, and 2.5g yeast extract, and the broth is adjusted to pH 7.0. After 48 hours of co-incubation with Agrobacterium, the hypocotyl explants are transferred to B5 0/1/0 callus

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induction medium which contains filter sterilized carbenicillin (500mg/l, added after autoclaving) and kanamycin sulfate (Boehringer Mannheim; Indianapolis, IN) at concentrations of 25mg/l.

After 3-7 days in culture at 65μEM⁻²S⁻¹ continuous light, callus tissue is visible on the cut surface and the hypocotyl explants are transferred to shoot induction medium, B5BZ (B5 salts and vitamins supplemented with 3mg/l benzylaminopurine, 1mg/l zeatin, 1% sucrose, 0.6% Phytagar and pH adjusted to 5.8). This medium also contains carbenicillin (500mg/l) and kanamycin sulfate (25mg/l). Hypocotyl explants are subcultured onto fresh shoot induction medium every two weeks.

Shoots regenerate from the hypocotyl calli after one
to three months. Green shoots at least 1cm tall are
excised from the calli and placed on medium containing B5
salts and vitamins, 1% sucrose, carbenicillin (300mg/l),
kanamycin sulfate (50mg/l) and 0.6% w/v Phytagar). After
2-4 weeks shoots which remain green are cut at the base and
transferred to Magenta boxes containing root induction
medium (B5 salts and vitamins, 1% sucrose, 2mg/l
indolebutyric acid, 50mg/l kanamycin sulfate and 0.6%
Phytagar). Green rooted shoots are tested for thioesterase
activity.

25 <u>Arabidposis Transformation</u>

Transgenic Arabidopsis thaliana plants may be obtained by Agrobacterium-mediated transformation as described by Valverkens et al., (Proc. Nat. Acad. Sci. (1988) 85:5536-5540). Constructs are transformed into Agrobacterium cells, such as of strain EHA101 (Hood et al., J. Bacteriol (1986) 168:1291-1301), by the method of Holsters et al. (Mol. Gen. Genet. (1978) 163:181-187).

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Peanut Transformation

DNA sequences of interest may be introduced as expression cassettes, comprising at least a promoter region, a gene of interest, and a termination region, into a plant genome via particle bombardment as described in European Patent Application 332 855 and in co-pending application USSN 07/225,332, filed July 27, 1988.

Briefly, tungsten or gold particles of a size ranging from 0.5µM-3µM are coated with DNA of an expression cassette. This DNA may be in the form of an aqueous mixture or a dry DNA/particle precipitate.

Tissue used as the target for bombardment may be from cotyledonary explants, shoot meristems, immature leaflets, or anthers.

The bombardment of the tissue with the DNA-coated particles is carried out using a Biolistics™ particle gun (Dupont; Wilmington, DE). The particles are placed in the barrel at variable distances ranging from 1cm-14cm from the barrel mouth. The tissue to be bombarded is placed beneath the stopping plate; testing is performed on the tissue at distances up to 20cm. At the moment of discharge, the tissue is protected by a nylon net or a combination of nylon nets with mesh ranging from 10μM to 300μM.

Following bombardment, plants may be regenerated

25 following the method of Atreya, et al., (Plant Science
Letters (1984) 34:379-383). Briefly, embryo axis tissue or
cotyledon segments are placed on MS medium (Murashige and
Skoog, Physio. Plant. (1962) 15:473) (MS plus 2.0 mg/l 6benzyladenine (BA) for the cotyledon segments) and

30 incubated in the dark for 1 week at 25 ± 2°C and are
subsequently transferred to continuous cool white
fluorescent light (6.8 W/m²). On the 10th day of culture,
the plantlets are transferred to pots containing sterile
soil, are kept in the shade for 3-5 days are and finally
35 moved to greenhouse.

The putative transgenic shoots are rooted. Integration of exogenous DNA into the plant genome may be confirmed by various methods know to those skilled in the art.

5 C. Transgenic plants transformed with thioesterase constructs are analyzed for thioesterase activity and fatty acid and triglyceride compositions.

Arabidopsis seeds from selfed transgenic A. thaliana plants transformed with pCGN3816 and pCGN3821 are analyzed for 12:0 and 14:0 acyl-ACP thioesterase activities.

Developing seeds are extracted with thioesterase assay buffer (Example 1) and the soluble fraction assayed.

Transgenic seeds show significant increase of 12:0 thioesterase activity over the controls. Also, the 14:0-ACP hydrolysis increases, but at a smaller scale, in agreement with enzyme specificity data from transformed E. coli.

Total fatty acid analysis of mature A. thaliana seeds reveals up to 5% laurate in plants transformed with the above described constructs, as compared to 0% laurate as measured in control plant seeds. Figure 7 demonstrates that the percent laurate directly correlates with lauroyl thioesterase activity in transgenic seeds. Also, the myristate content in transgenic seeds increases from 0.1% (control) up to 0.7% in the highest expressers and also correlates with the myristoyl thioesterase activity. Triglyceride analysis by thin-layer chromatography shows that the laurate detected by total fatty acid analysis is present in the neutral lipids fraction, evidence that the laurate is incorporated (esterified) into triglycerides.

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Mature seeds from A. thaliana plants transformed with pCGN3828 are analyzed for total fatty acids essentially as described by Browse et al. (Anal. Biochem. (1986) 152:141-145) as described in detail in Example 16. These studies reveal at least one plant, 3828-13, whose seeds contain up to approximately 17% by weight (23.5 mole percent) laurate.

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Mature seeds from this transformed plant are subjected to a pancreatic lipase digestion protocol (Brockerhoff (1975) Meth. Enzymol. 35:315-325) to distinguish acyl compositions of the sn-2 and sn-1+3 (combined) positions. Preliminary results from these analyses are as follows:

sn-1+2+3	(methanolysis)	17.8%	C12
sn-2	(lipase digestion)	2.9%	C12
sn-1+3	(calculated from above)	25.3%	C12
sn-1+3	(lipase digestion)	21.9%	C12.

These preliminary results suggest that medium-chain fatty acids are efficiently incorporated into the sn-1 and/or sn-3 positions of the triglyceride molecule.

A total of 26 pCGN3828-transformed Arabidopsis plants were tested for 12:0-ACP thioesterase activity, with seven 15 testing positive. The presence of "transformants" that are negative for laurate expression is not surprising as the Arabidopsis transformation method does not include selection at the rooting stage. Thus, the laurate negative plants would be expected to include non-transformed "escapes," as well as transformed plants which are not expressing the bay thioesterase gene. Analysis of mature seeds (100-seed pools) from these seven positive plants shows that the positive plants contain significant amounts of 12:0, which is absent from controls. The amounts of 25 12:0 ranged from 2.1 to 23.5 mole percent and approximately correlate with the thioesterase activity. The total fatty acid contents of the seeds are within the range typically seen in Arabidopsis, suggesting that the 12:0 deposition does not adversely affect oil yield. No obvious effects on 30 seed development or morphology are observed. Lipid class analysis (TLC) demonstrates that the triglyceride fraction contains the same proportion of laurate as the total extractable fatty acids, i.e. at these levels the 12:0 is readily incorporated into triglyceride.

A small amount of 14:0 also accumulates in transgenic Arabidopsis seeds. The ratio of 12:0 to 14:0 fatty acids in

the seeds (6-8) is similar to the ratio of in vitro thioesterase activities on 12:0-ACP and 14:0-ACP. The near-constant ratio between the 12:0 and 14:0 products presumably reflects the specificity of the bay thioesterase towards 12:0-ACP and 14:0-ACP, and suggests that the enzyme function in vivo in the transgenic seeds by direct action on similarly sized pools of 12:0-ACP and 14:0-ACP. The bay thioesterase appears to have no significant action on 10:0-ACP in vitro and only a minor trace of 10:0 is detected in the transgenic seeds.

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Additional studies were conducted to determine if the medium-chains were synthesized at the expense of all, or only some, of the "native" Arabidopsis fatty acids. average fatty acid composition of 100 mature seeds from a control Arabidopsis plant were compared with that from transgenic plant 3828-13. The results of these studies are shown in Figure 14. The differences in 12:0 and 14:0 contents of the two plants are clear, but differences in the contents of other fatty acids as a result of medium-chain production are more difficult to identify. The total fatty acid contents varied considerably between Arabidopsis plants, making comparisons of absolute fatty acid levels very difficult. Expression of the data in percentage terms (total fatty acids = 100) to eliminate these differences created further difficulties with interpretation.

Thus, a way to distinguish unique fatty acid compositions from typical inter-plant variation was devised as follows. The total fatty acid contents of mature (T2) seeds from the 26 T1 Arabidopsis plants were arranged in increasing order, and produced a smooth spread of values as shown in Figure 15A. The six highest laurate producers are indicated by arrows, along with the corresponding weight % 12:0 data. There appears to be no relationship between the levels of 12:0 production and total fatty acid content. In Figure 15B the data are shown ordered in the same way, but for three fatty acids individually. The data for 18:2 and

16:0 also formed a smooth line, except for the positive events in which laurate accumulated. In those instances the contents of 18:2 and 16:0 were noticeably below the overall trend, showing that 12:0 was produced in those seeds at the expense of 18:2 and 16:0. This was also true for 18:1, 20:1, and 20:2. The only major fatty acid constituent to be relatively unaffected by 12:0 production was 18:3, as shown in Figure 15B, although low-18:3 controls can be found, for example in plant 10.

Seeds from Brassica napus plants transformed with pCGN3816 are also analyzed for total fatty acids as described above. Analysis of single segregating seeds from T2 transformed plants reveals levels of C12:0 ranging from zero to 14.5%, as compared to zero percent in seeds from untransformed control plants. C12:0 levels correlate to C12:0-ACP thioesterase activities in corresponding immature seeds, as demonstrated in Figure 7. In addition, C14:0 is also detected in these seeds at levels correlating with those of the C12:0, although C14:0 levels are lower.

20 Transformed Brassica napus plants containing the pCGN3824 (napin/thioesterase) and pCGN3828 (napin/thioesterase/napin) constructs were analyzed to determine seed fatty acid composition. Pooled seeds from 34 plants transformed with pCGN3824 and 31 plants transformed with pCGN3828 were analyzed (25-50 seeds per 25 assay) to determine the ranges of laurate levels in the seeds. The results of these analyses, presented as the number of transgenic events having a given percentage of laurate, are presented in Figure 11A and 11B. pcGN3824-transformants had laurate contents ranging from 0-11 mole percent, with the exception of a single plant whose seeds contained 17 mole percent laurate. The pCGN3828 construct plants had laurate contents ranging from 1-17 mole percent, with two representatives outside this range having 37 mole percent laurate (plant 3828-23) and 27 mole 35 percent laurate (plant 3828-35). In addition, the seed oils of these plants also have smaller amounts of C14:0

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fatty acids, corresponding to approximately 16% of the laurate levels. Trace levels of C10:0 are also observed, typically at 1% of the laurate level. Additional pCGN3828-transformants are also being analyzed to identify plants having even higher laurate contents.

Half-seed analysis is also used to determine laurate levels in mature seeds from transformed plants. For halfseed analysis, seeds are placed on a moistened (2-3ml water) filter paper disc in a Petri dish which is sealed and left in the dark for 20 to 48 hours at room temperature 10 or 30°C. Germinated seeds have 2-5mm radicles protruding from the seed coats. Fine forceps are used to remove each seedling from its coat and tease away the outer cotyledon. Dissected cotyledons are placed in 4ml vials and dried for 2-12 hours in a 110°C oven prior to fatty acid analysis. 15 The dissected seedlings are planted directly into potting soil in 12-pack containers, misted, covered with transparent plastic lids, placed in a growth chamber at 22° C in 150-200 microEinsteins m- 2 s- 1 light intensity with a 20 16h/8h photoperiod, and allowed to grow to produce T2 (second generation transformants) plants. Alternatively, half-seed analysis may be conducted using a chipped portion of a mature seed. Seeds are held under a dissecting scope and a chip of approximately 30% of the seed is removed, avoiding the embryonic axis. The seed chip is used for 25 fatty acid analysis by GC, and the remaining seed portion is germinated in water for 5-7 days in a microtiter dish, transferred to soil, and grown to produce T2 seed.

The laurate content of 144 assayed pCGN3828-35 half

seeds ranged from 4 to 42 mole percent. The laurate
content of 214 assayed pCGN3828-23 half seeds ranged from
12 to 50 mole percent. No seeds that were analyzed from
either the pCGN3828-23 or pCGN3828-35 plants had zero
laurate, indicating that these transformants have three or
more thioesterase inserts in their genome. In addition,
analyses using approximately 60 half-seeds of the pCGN3828transformants having 10-20 mole % laurate in their seeds

indicates that these plants have 1-2 insertions of the bay thioesterase gene.

To examine the fate of the laurate in transgenic Brassica napus seeds, the fatty acid compositions of 5 different lipid classes extracted from mature transgenic seeds of two transgenic plants, pCGN3828-23 and pCGN3828-7, were examined. TLC analysis of the phospholipids indicates that nearly 100% of the laurate is in the TAG fraction. Analyses of the acyl compositions of the sn-2 and sn-1+3 positions of the TAG are conducted using the pancreatic lipase protocol (Brockerhoff (1975), supra). Ideally with this protocol, the lipase cleaves fatty acids from the sn-1 and sn-3 positions, and not from the sn-2 position. the fatty acids in the resulting mono-glyceride are presumed to be those in the sn-2 position. Initial studies of TAG in the laurate transformants with this method indicate that C12:0 fatty acids are not incorporated into the sn-2 position. However, it is noted that those previously attempting to study TAG having shorter-chain fatty acids by this method (Entressangles et al. (1964) Biochem. Biophys. Acta 84:140-148), reported that shorterchain fatty acids located at the sn-2 position were quickly hydrolyzed during such a digestion, which the authors reported to be the result of a spontaneous migration of internal shorter-chain fatty acids towards outer positions in diglycerides and monoglycerides.

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Additional analyses of transformed plants containing the pCGN3828 construct are conducted to further characterize the expression of bay thioesterase in these plants. The extractable C12:0 thioesterase activity in developing seeds of pCGN3828-23 transformants is measured and is determined to be considerably higher than the In view of the high endogenous 18:1 thioesterase activity. bay thioesterase activity in transgenic plants, additional factors are being investigated for optimization of laurate production.

The presence of the processed (34kD) bay thioesterase in transformed 3828-23 plants is investigated by Western analysis of a developmental time course of seeds from this plant. Experiments are conducted using polyclonal antibody to bay thioesterase and a biotin labeled second antibody. These studies indicate that a major seed storage protein in Brassica migrates with the same mobility as the bay thioesterase, causing non-specific background staining. However, a band of approximately 42kD apparent molecular weight which reacts with the bay Ab is detected in transformed laurate producing plants. This apparent molecular weight is consistent with that of the unprocessed bay thioesterase.

Alternate Western detection methods are under study to 15 reduce the non-specific background staining. For example, a second antibody method where the second antibody is coupled to alkaline phosphatase, results in reduced background staining. Accumulation of bay thioesterase is detectable at low levels at day 24 after pollination, with 20 strong signals observed in seeds from days 30-40 after pollination. Initial results suggest that most of the signal is the 42kD unprocessed preprotein, with only 10-20%of the thioesterase antigen migrating at 34kD. studies suggest that the unusual transit peptide of the bay 25 thioesterase may result in non-optimal plastid targeting in Brassica.

RNA analysis of the above developmental time course seed samples shows that the napin-driven bay thioesterase mRNA accumulates with the same kinetics as the total endogenous napin message, with peak transcription in the 27-50 day range. Thus, the bay thioesterase activity lags behind the onset of storage oil synthesis by about 5-7 days, and earlier expression of the bay thioesterase may make a significant impact on total laurate levels in mature seeds. Northern analysis of ACP and stearoyl-ACP desaturase transcripts in the above seed samples indicates that the native transcripts of these genes accumulate 3-5

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days earlier than the bay thioesterase transcript produced by the napin promoter. These data suggest that the ACP and stearoyl-ACP desaturase gene promoters may be useful for earlier expression of the bay thioesterase gene. Cloning of a cDNA for a Brassica rapa stearoyl-ACP desaturase and a promoter region for B. rapa ACP have been described (Knutzon et al. (1992) Proc. Nat. Acad. Sci. 89:2624-2628; Scherer et al. (1992) Plant Mol. Biol. 18:591-594).

Transformed Arabidopsis plants which contain a construct (pCGN3836) having the 1.2kb bay thioesterase gene 10 fragment positioned for expression from an approximately 1.5 kb region of the B. rapa ACP promoter, and approximately 0.3kb of a napin 3' regulatory region, have been obtained. Initial analysis of the seeds from the pCGN3836-transformed plants for laurate content, indicates 15 that laurate does not accumulate to detectable levels in these seeds. However, it is possible that when expression timing and targeting of bay thioesterase are optimized in transgenic Brassica seeds a small amount of thioesterase will make a great deal of laurate, as appears to occur in 20 bay, and a lower level of expression of bay thioesterase may be sufficient.

Example 4 - Transgenic Plants

Plants transformed with thioesterase constructs are analyzed for thioesterase activity and fatty acid and triglyceride compositions.

A. Arabidopsis

Arabidopsis seeds from selfed transgenic A. thaliana plants transformed with pCGN3816 and pCGN3821 are analyzed for 12:0 and 14:0 acyl-ACP thioesterase activities. Developing seeds are extracted with thioesterase assay buffer (Pollard, et al, supra) and the soluble fraction assayed. Transgenic seeds show significant increase of 12:0 thioesterase activity over the controls. Also, the 14:0-ACP hydrolysis increases, but at a smaller scale, in

agreement with enzyme specificity data from transformed E. coli.

Total fatty acid analysis of mature A. thaliana seeds reveals up to 5% laurate in plants transformed with the above described constructs, as compared to 0% laurate as measured in control plant seeds. Figure 2 demonstrates that the percent laurate directly correlates with lauroyl thioesterase activity in transgenic seeds. Also, the myristate content in transgenic seeds increases from 0.1% 10 (control) up to 0.7% in the highest expressers and also correlates with the myristoyl thioesterase activity. Triglyceride analysis by thin-layer chromatography (TLC) shows that the laurate detected by total fatty acid analysis is present in the neutral lipids fraction, 15 evidence that the laurate is incorporated (esterified) into triglycerides.

Mature seeds from A. thaliana plants transformed with pCGN3828 are analyzed for total fatty acids by GC essentially as described by Browse et al. (Anal. Biochem. (1986) 152:141-145) as described in detail in Example 2. These studies reveal at least one plant, 3828-13, whose seeds contain up to approximately 17% by weight (23.5 mole percent) laurate. Mature seeds from this transformed plant are subjected to a pancreatic lipase digestion protocol (Brockerhoff (1975) Meth. Enzymol. 35:315-325) to distinguish acyl compositions of the sn-2 and sn-1+3 (combined) positions. Preliminary results from these analyses are as follows:

	sn-1+2+3	(methanolysis)	17.8% C12
30	sn-2	(lipase digestion)	2.9% C12
	sn-1+3	(calculated from above)	25.3% C12
	sn-1+3	(lipase digestion)	21.9% C12.

These preliminary results suggest that medium-chain fatty acids are efficiently incorporated into the sn-1 and/or sn-3 positions of the triglyceride molecule. (Further discussion of this technique is provided below.)

In a different experiment, out of 26 pCGN3828transformed Arabidopsis plants tested for 12:0-ACP thioesterase activity, seven tested positive. The presence of "transformants" that are negative for laurate expression is not surprising as the Arabidopsis transformation method does not include selection at the rooting stage. laurate negative plants would be expected to include nontransformed "escapes," as well as transformed plants which are not expressing the bay thioesterase gene. Analysis of mature seeds (100-seed pools) from these seven positive plants shows that the positive plants contain significant amounts of 12:0, which is absent from controls. amounts of 12:0 ranged from 2.1 to 23.5 mole percent and approximately correlate with the thioesterase activity. The total fatty acid contents of the seeds are within the range typically seen in Arabidopsis, suggesting that the 12:0 deposition does not adversely affect oil yield. No obvious effects on seed development or morphology are observed. Lipid class analysis (TLC) demonstrates that the triglyceride fraction contains the same proportion of laurate as the total extractable fatty acids, i.e. at these levels the 12:0 is readily incorporated into triglyceride.

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A small amount of 14:0 also accumulates in transgenic Arabidopsis seeds. The ratio of 12:0 to 14:0 fatty acids in the seeds is similar to the ratio of in vitro thioesterase activities on 12:0-ACP and 14:0-ACP. The near-constant ratio between the 12:0 and 14:0 products presumably reflects the specificity of the bay thioesterase towards 12:0-ACP and 14:0-ACP, and suggests that the enzyme function in vivo in the transgenic seeds by direct action on similarly sized pools of 12:0-ACP and 14:0-ACP. The bay thioesterase appears to have no significant action on 10:0-ACP in vitro and only a minor trace of 10:0 is detected in the transgenic seeds.

Additional studies were conducted to determine if the medium-chains were synthesized at the expense of all, or only some, of the "native" Arabidopsis fatty acids. The

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average fatty acid composition of 100 mature seeds from a control Arabidopsis plant were compared with that from transgenic plant 3828-13. The results of these studies are shown in Figure 9. The differences in 12:0 and 14:0

5 contents of the two plants are clear, but differences in the contents of other fatty acids as a result of medium-chain production are more difficult to identify. The total fatty acid contents varied considerably between Arabidopsis plants, making comparisons of absolute fatty acid levels very difficult. Expression of the data in percentage terms (total fatty acids = 100) to eliminate these differences created further difficulties with interpretation.

Thus, a way to distinguish unique fatty acid 15 compositions from typical inter-plant variation was devised as follows. The total fatty acid contents of mature (T2) seeds from the 26 Tl Arabidopsis plants were arranged in increasing order, and produced a smooth spread of values as shown in Figure 10A. The six highest laurate producers are 20 indicated by arrows, along with the corresponding weight percent 12:0 data. There appears to be no relationship between the levels of 12:0 production and total fatty acid content. In Figure 10B the data are shown ordered in the same way, but for three fatty acids individually. The data for 18:2 and 16:0 also formed a smooth line, except for the 25 positive events in which laurate accumulated. instances the contents of 18:2 and 16:0 were noticeably below the overall trend, showing that 12:0 was produced in those seeds at the expense of 18:2 and 16:0. This was also 30 true for 18:1, 20:1, and 20:2. The only major fatty acid constituent to be relatively unaffected by 12:0 production was 18:3, as shown in Figure 10B, although low-18:3 controls can be found, for example in plant 10.

B. Brassica

35 Seeds from *Brassica napus* plants transformed with pCGN3816 are also analyzed for total fatty acids by GC as

described above. Analysis of single segregating seeds (T2 seeds) from transformed plants (T1 plants) reveals levels of C12:0 ranging from zero to 14.5%, as compared to zero percent in seeds from untransformed control plants. C12:0 levels correlate to C12:0-ACP thioesterase activities in corresponding immature seeds, as demonstrated in Figure 7. In addition, C14:0 is also detected in these seeds at levels correlating with those of the C12:0, although C14:0 levels are lower.

Minor modifications may be made to the GC temperature program used for analysis of laurate-containing TAG. An additional useful temperature cycle is as follows: 160°C for 3 minutes, followed by a 5 degrees per minute temperature ramp to final temperature of 240°C, which is held for 6 minutes; this results in a total run time of 26 minutes.

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Transformed Brassica napus plants containing the pCGN3824 (napin/thioesterase) and pCGN3828 (napin/thioesterase/napin) constructs were analyzed to determine seed fatty acid composition. Pooled seeds from 34 plants transformed with pCGN3824 and 31 plants transformed with pCGN3828 were analyzed (25-50 seeds per assay) to determine the ranges of laurate levels in the seeds. The results of these analyses, presented as the number of transgenic events having a given percentage of laurate, are presented in Figure 11. The pCGN3824transformants had laurate contents ranging from 0-11 mole percent, with the exception of a single plant whose seeds contained 17 mole percent laurate. The pCGN3828 construct plants had laurate contents ranging from 1-17 mole percent, with two representatives outside this range having 37 mole percent laurate (plant 3828-23) and 27 mole percent laurate (plant 3828-35). It is noted that in addition to containing laurate, the seed oils of these plants also have smaller amounts of C14:0 fatty acids, corresponding to approximately 16% of the laurate levels.

Half-seed analysis is also used to determine laurate levels in mature seeds from transformed plants. For halfseed analysis, seeds are placed on a moistened (2-3ml water) filter paper disc in a Petri dish which is sealed and left in the dark for 20 to 48 hours at room temperature or 30°C. Germinated seeds have 2-5mm radicles protruding from the seed coats. Fine forceps are used to remove each seedling from its coat and tease away the outer cotyledon. Dissected cotyledons are placed in 4ml vials and dried for 2-12 hours in a 110°C oven prior to fatty acid analysis. 10 The dissected seedlings are planted directly into potting soil in 12-pack containers, misted, covered with transparent plastic lids, placed in a growth chamber at 22°C in 150--200 microEinsteins $\text{m}^{-2}\text{s}^{-1}$ light intensity with a 16h/8h photoperiod, and allowed to grow to produce T2 15 (second generation transformants) plants. Alternatively, half-seed analysis may be conducted using a chipped portion of a mature seed. Seeds are held under a dissecting scope and a chip of approximately 30% of the seed is removed, avoiding the embryonic axis. The seed chip is used for 20 fatty acid analysis by gas chromatography, and the remaining seed portion is germinated in water for 5-7 days in a microtiter dish, transferred to soil, and grown to produce T2 plants. A chart providing fatty acid composition as mole percent of total fatty acids of 15 25 representative pCGN3828-23 half-seeds is shown in Table 4A. Similar data from single seeds collected from nontransformed regenerated control plants are shown in Table 4B. Data are from GC half-seed analysis as described

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		12:0	14:0	16:0	18:0	18:1	18:2	18:3
3828-23# 112	112	12.00	1.43	4.51	1.42	47.70	16.73	13.90
3828-23#	45	20.50	2.04	4.45	0.88	47.29	11.39	10.89
3828-23#	121	21.43	2.34	4.19	1.11	45.16	13.34	9.75
3828-23#	122	24.11	2.67	4.18	1.08	40.75	12.43	12.29
3828-23#	133	28.54	3.33	4.01	0.86	42.71	10.21	7.62
3828-23#	197	32.14	3.21	3.71	1.05	38.15	8.85	10.29
3828-23#	209	35.89	3.77	3.39	1.07	35.20	9.78	8.70
3828-23#	m	40.74	3.63	3.19	0.98	32.81	10.19	6.43
3828-23#	205	43.56	4.22	3.13	0.79	27.30	9.16	9.71
3828-23#	199	45.87	4.43	3.21	0.99	25.32	7.98	9.95
3828-23#	132	47.52	4.20	2.87	1.70	23.91	9.88	7.54
3828-23#	26	47.93	4.18	3.03	0.62	24.62	12.43	5.51
3828-23#	65	49.54	4.71	3.18	08.0	19.60	11.49	8.65
3828-23#	12	50.69	4.35	2.94	0.70	20.03	12 28	7 21

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18:2	19.5	21.7	20.0	18.8	20.4	22.1	20.5	
18:1	56.9	57.8	56.2	59.8	60.2	58.2	57.7	
18:0	1.8	1.5	1.9	1.1	1.3	1.2	1.3	
16:0	5.9	0.9	5.9	5.4	4.8	9.4	5.4	
14:0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
12:0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	

18:3 12.7 10.3 12.7 12.3 11.1 11.7 The laurate content of 144 assayed pCGN3828-35 half seeds (T2 seed obtained from a T1 plant) ranged from 4 to 42 mole percent. The laurate content of 214 assayed pCGN3828-23 half seeds ranged from 12 to 50 mole percent. No seeds that were analyzed from either the pCGN3828-23 or pCGN3828-35 plants had zero laurate which statistically indicates that these transformants have three or more thioesterase inserts in their genome. Analysis of seed produced from the T2 generation will further confirm this result. In addition, analyses using approximately 60 half-seeds of the pCGN3828-transformants having 10-20 mole percent laurate in their seeds indicates that these plants have 1-2 insertions of the bay thioesterase gene.

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To examine the fate of the laurate in transgenic 15 Brassica napus seeds, the fatty acid compositions of different lipid classes extracted from mature transgenic seeds of two transgenic plants, pCGN3828-23 and pCGN3828-7, were examined. TLC analysis of the phospholipids indicates that nearly 100% of the laurate is in the triacylglyceride 20 (TAG) fraction. Analyses of the acyl compositions of the sn-2 and sn-1+3 positions of the TAG are conducted using the pancreatic lipase protocol (Brockerhoff (1975), supra). Ideally with this protocol, the lipase cleaves fatty acids from the sn-1 and sn-3 positions, and not from the sn-225 position. Thus, the fatty acids in the resulting monoglyceride are presumed to be those in the sn-2 position. Initial studies of TAG in the laurate transformants with this method indicate that C12:0 fatty acids are not incorporated into the sn-2 position. However, it is noted 30 that those previously attempting to study TAG having shorter-chain fatty acids by this method (Entressangles et al. (1964) Biochim. Biophys. Acta 84:140-148), reported that shorter-chain fatty acids located at the sn-2 position were quickly hydrolyzed during such a digestion, which the 35 authors reported to be the result of a spontaneous migration of internal shorter-chain fatty acids towards outer positions in diglycerides and monoglycerides.

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Additional analyses of transformed plants containing the pCGN3828 construct are conducted to further characterize the expression of bay thioesterase in these plants. The extractable C12:0 thioesterase activity in developing seeds of pCGN3828-23 transformants is measured and is determined to be considerably higher than the endogenous 18:1 thioesterase activity. In view of the high bay thioesterase activity in transgenic plants, additional factors are being investigated for optimization of laurate production.

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The presence of the processed (34kD) bay thioesterase in transformed 3828-23 plants is investigated by Western analysis of a developmental time course of seeds from this plant. Experiments are conducted using polyclonal antibody to bay thioesterase and a biotin labeled second antibody. These studies indicate that a major seed storage protein in Brassica migrates with the same mobility as the bay thioesterase, causing non-specific background staining. However, a band of approximately 42kD apparent molecular weight which reacts with the bay antibody is detected in transformed laurate producing plants. This apparent molecular weight is consistent with that of the unprocessed bay thioesterase.

Alternate Western detection methods are under study to reduce the non-specific background staining. For example, 25 a second antibody method where the second antibody is coupled to alkaline phosphatase, results in reduced background staining. Accumulation of bay thioesterase is detectable at low levels at day 24 after pollination, with 30 strong signals observed in seeds from days 30-40 after pollination. Initial results suggest that most of the signal is the 42kD unprocessed preprotein, with only 10-20% of the thioesterase antigen migrating at 34kD. studies suggest that the unusual transit peptide of the bay 35 thioesterase may result in non-optimal plastid targeting in Brassica.

RNA analysis of the above developmental time course seed samples shows that the napin-driven bay thioesterase mRNA accumulates with the same kinetics as the total endogenous napin message, with peak transcription in the 27-50 day range. Thus, the bay thioesterase activity lags behind the onset of storage oil synthesis by about 5 - 7 days, and earlier expression of the bay thioesterase may make a significant impact on total laurate levels in mature seeds. Northern analysis of ACP and stearoyl-ACP desaturase transcripts in the above seed samples indicates 10 that the native transcripts of these genes accumulate 3-5 days earlier than the bay thioesterase transcript produced by the napin promoter. These data suggest that the ACP and stearoyl-ACP desaturase gene promoters may be useful for earlier expression of the bay thioesterase gene. Cloning of a cDNA for a Brassica rapa stearoyl-ACP desaturase and a promoter region for B. rapa ACP have been described (Knutzon et al. (1992) Proc. Nat. Acad. Sci. 89:2624-2628; Scherer et al. (1992) Plant Mol. Biol. 18:591-594).

20 Transformed Arabidopsis plants which contain a construct (pCGN3836) having the 1.2kb bay thioesterase gene fragment positioned for expression from an approximately 1.5 kb region of the B. rapa ACP promoter, and approximately 0.3kb of a napin 3' regulatory region, have been obtained. Initial analysis of the seeds from the 25 pCGN3836-transformed plants for laurate content, indicates that laurate does not accumulate to detectable levels in these seeds. However, it is possible that when expression timing and targeting of bay thioesterase are optimized in transgenic Brassica seeds a small amount of thioesterase 30 will make a great deal of laurate, as appears to occur in bay, and a lower level of expression of bay thioesterase may be sufficient.

Example 5 - Obtaining Other Plant Thioesterases

A. Additional Sources of Plant Thioesterases

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In addition to the Bay and safflower thioesterases identified in previous Examples, other plants are sources of desirable thioesterases which have varying specificities with respect to fatty acyl chain length and/or degree of saturation. Such additional plant thioesterases may be identified by analyzing the triacylglyceride composition of various plant oils and the presence of a specific thioesterase confirmed by assays using the appropriate acyl-ACP substrate.

Other plants which may have desirable thioesterase enzymes include elm (*Ulmaceae*) and camphor (*Cinnamomum camphora*). A significant percentage of 10:0 fatty acids are detected in elm seeds, and both 10:0 and 12:0 fatty acids are prominent in seeds from camphor. Results of biochemical assays to test for thioesterase activity in developing embryos from camphor and elm are presented below in Table 5.

20		Table 5	
	<u>Substrate</u>		ivity n ether extract) camphor
25	8:0-ACP	84	0
	10:0-ACP	2199	465
	12:0-ACP	383	1529
	14:0-ACP	1774	645
	16:0-ACP	3460	940
30	18:1-ACP	3931	3649

With elm, a peak of thioesterase activity is seen with the C10:0-ACP substrate, in addition to significant activity with longer-chain substrates. This evidence suggests that a thioesterase with specific activity towards C10:0-ACP substrate is present in elm embryos. Significant activity

towards C12:0-ACP substrate is detected in camphor extracts. In addition, camphor extracts demonstrate greater activity towards C10:0-ACP substrates than do similar extracts from bay embryos. This evidence suggests that a medium-chain acyl-ACP thioesterase having specificity towards C10:0-ACP and C12:0-ACP substrates is present in camphor embryos.

In a like fashion, longer chain fatty acyl thioesterase (C16 or C18) can also be obtained. For example, a significant percentage (45%) of 16:0 fatty acids is found in the tallow layer of the seeds of the Chinese tallow tree (Sapium sebiferum) and in the seed oil of cotton (Gossypium hirsutum) (Gunstone, Harwood and Padley eds. The Lipid Handbook, (1986) Chapman and Hall, Ltd., The University Press, Cambridge).

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Approximately 250mg each of developing Chinese tallow tissue, cotton embryos (var. Stoneville 506, day 21 postanthesis) or Brassica napus embryos (cv. Delta, day 28 postanthesis) are ground to a fine powder in a mortar and pestle under liquid nitrogen and extracted by homogenization in 1 ml 50mM sodium phosphate pH 7.5, 2 mM dithiothreitol, 2 mM sodium ascorbate, 20% v/v glycerol, 1% w/v PVP-10 and 5 mM diethyldithiocarbamate in a glass homogenizer with a motor driven pestle. The homogenate is centrifuged in a microcentrifuge tube for 15 min and aliquots of the supernatant fraction are assayed for thioesterase activity as follows.

Twenty-five µl of a 1/20 dilution of the supernatant in assay buffer (7 mM potassium phosphate, pH 8.0, 20% v/v glycerol, 0.02% w/v Triton X-100, 1 mM dithiothreitol) is added to 70 µl of assay buffer in a glass screw top vial. Fifty pmoles of [14C]-radiolabeled acyl-substrate are added to start the reaction. The substrates are myristoyl-ACP (14:0-ACP), palmitoyl-ACP (16:0-ACP), stearoyl-ACP (18:0-ACP) or oleoyl-ACP (18:1-ACP) synthesized as described for lauroyl-ACP in Pollard, et al., supra. Vials are incubated 30 min, 30 C. The reactions are stopped with acetic acid and free fatty

acids are extracted with ether by adding 0.5ml 10% (v/v) cold (4°) acetic acid and placing the reaction mixture on ice for a few minutes. The fatty acid product of the hydrolytic enzyme action is extracted away from the unhydrolyzed substrate by adding 2ml diethyl ether and mixing vigorously. The ether is transferred to 5ml scintillation fluid for scintillation counting. Additional ether extracts may be performed to recover remaining traces of product for more accurate quantitation of the activity if desired.

Substrate specificity analysis results for cotton, Chinese tallow and *Brassica* are shown in Table 6.

		Table	<u>6</u>	
	<u>Substrate</u>		Activity	
15		(mean c	pm in ethe:	r extract)
		tallow	cotton	<u>Brassica</u>
	14:0-ACP	254	944	180
	16:0-ACP	1038	1542	506
	18:0-ACP	733	860	500
20	18:1-ACP	2586	3667	4389

A peak of activity is seen with the 16:0-ACP substrate as well as the 18:1-ACP substrate in both cotton and Chinese tallow whereas the *Brassica* seed profile only shows significant activity with the 18:1-ACP. It appears that an acyl-ACP thioesterase with specificity for 16:0 fatty-acyl ACP accounts for the triacylglyceride composition of Chinese tallow and cotton.

Two peaks of thioesterase activity are observed in extracts of cotton embryos chromatographed on heparin-agarose.

This chromatography has been shown to separate two different thioesterases, a 12:0-ACP thioesterase and an 18:1 thioesterase from Bay extracts (Pollard, et al., Arch. Biochem. Biophys. (1991) 284:306-312). Of the two peaks of activity observed from the chromatography of cotton extracts the first has higher 18:1 activity than 16:0 activity and the

second peak has higher 16:0 activity than 18:1 activity. The data suggests the presence of two enzymes with distinct specificities in cotton.

In addition, kernel oil of mango (Mangifera indica)

5 contains 24-49% stearic acid and 6-18% palmitic acid in triacylglycerols and the oil has been suggested for use as a cocoa butter substitute (Osman, S.M., "Mango Fat", in New Sources of Fats and Oils, (1981) eds. Pryde, E.H., Princen, L.H., and Mukherjee, K.D., American Oil Chemists Society).

10 Similarly to the examples described above, a thioesterase with 18:0-ACP specificity can be demonstrated by biochemical assay of embryo extracts.

B. <u>Isolating Thioesterase Genes</u>

Having obtained sequence (amino acid and DNA) for Bay
and safflower thioesterase, similar genes from other plant
sources such as those identified above can be readily
isolated. In this example, two methods are described to
isolate other thioesterase genes: (1) by DNA hybridization
techniques using sequences or peptide sequence information
from the Bay and safflower thioesterase gene and (2) by
immunological cross-reactivity using antibodies to the Bay
protein as a probe.

In either of these techniques, cDNA or genomic libraries from the desired plants are required. Many methods of constructing cDNA or genomic libraries are provided for example in Chapter 8 and 9 of Maniatis, et al. (Molecular Cloning: A Laboratory Manual, Second Edition (1989) Cold Spring Harbor Laboratory, Cold Spring Harbor, New York).

Probes for use in DNA hybridizations to isolate other plant thioesterase genes can be obtained from the Bay and safflower thioesterase gene sequences provided or alternatively by PCR using oligonucleotides from thioesterase peptide sequences.

In this example, a PCR-generated DNA fragment is used as a probe. Northern analysis of embryo RNA from the desired plant species is conducted to determine appropriate hybridization conditions. RNA is electrophoresed in a formaldehyde/agarose gel and transferred to a nylon membrane filter as described by Fourney, et al. (Focus (1988) Bethesda Research Laboratories/Life Technologies, Inc., 10:5-7. A 32P-labeled probe (Random Primed DNA labeling kit, Boehringer Mannheim, Indianapolis, IN) is added to a hybridization solution containing 50% formamide, 6 x SSC (or 6 x SSPE), 5 x Denhardt's reagent, 0.5% STS, and 100µg/ml denatured salmon sperm DNA fragments.

The hybridization solution containing the labeled probe is incubated with the Northern filter at 15 approximately 40°C for 18 hours or longer to allow hybridization of the probe to homologous (50-80%) sequences. The filter is then washed at low stringency (room temperature to 42°C in about 1% SSC). Hybridization and washing temperatures may be adjusted based on the 20 estimated melting temperature of the probe as discussed in Beltz, et al. (Methods in Enzymology (1983) 100:266-285). In further testing the temperature is raised either in the hybridization or washing steps, and/or salt content is lowered to improve detection of the specific hybridizing 25 sequence.

A useful probe and appropriate hybridization and washing conditions having been identified as described above, cDNA libraries are screened using the ³²P-labeled fragment and optimized conditions.

For example, an ~600bp BamHI/XhoI fragment of thioesterase clone pCGN3263 is radio-labeled and used as a heterologous probe to isolate a thioesterase clone from a B. campestris embryo cDNA library. DNA sequence of a Brassica thioesterase cDNA clone is presented in Figure 6.

35 Along with the translated amino acid sequence from the proposed ATG start codon. Additional Brassica clones which

show some variations in DNA sequence are also being analyzed.

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In addition to direct hybridization techniques using heterologous thioesterase genes as probes, PCR techniques 5 may also be used to create probes for hybridization or to generate thioesterase encoding sequences from mRNA or DNA from the desired plant source. For example, a camphor (Cinnamomum camphora) thioesterase clone may be isolated using nucleic acid and amino acid sequence information from the bay and safflower thioesterase clones. Homology of the bay thioesterase cDNA clone to RNA isolated from developing camphor embryos is observed by Northern analysis as follows. Total RNA is isolated from 1g of developing camphor embryos by adaptation of the SDS/phenol extraction method described in Current Protocols in Molecular Biology, pages 4.3.1-4.3.4 (Ausubel et al., eds. (1987); John Wiley & Sons). The grinding buffer for this extraction contains 100mM LiCl, 100mM Tris pH9, 10mM EDTA, 1%SDS and 0.5% Bmercaptoethanol. For extraction from 1g of embryos, 10ml of grinding buffer plus 3ml of phenol equilibrated to pH8 are added to powdered embryos. The homogenization step may be conducted in a mortar instead of with a polytron, as described in the published method, and the heating step which follows homogenization in that method is omitted. Centrifugation, phenol/chloroform extractions of the sample and LiCl precipitation of RNA are as described.

Total RNA ($10-20\mu g$) is electrophoresed in a formaldehyde/agarose gel and transferred to a nylon membrane filter as described by Fourney et al. (supra). A probe for hybridization of the Northern filter is prepared from a SalI digest of pCGN3822, the full length bay thioesterase cDNA by PCR using oligonucleotides to the safflower thioesterase cDNA sequence to generate an approximately 1300bp fragment. The forward primer contains nucleotides 212 to 228 of the safflower thioesterase cDNA sequence (SEQ ID NO:38) and the reverse primer is the complement to nucleotides 1510-1526 of the cDNA sequence.

The fragment is gel purified using a Prep-A-Gene DNA purification kit (BioRad; Richmond, CA) and radiolabeled using a Boehringer Mannheim (Indianapolis, IN) random priming labeling kit. The Northern filter is hybridized overnight in 50% formamide, 5X SSC, 50mM sodium phosphate (pH7), 5X Denhardt's solution, 0.1% SDS, 5mM EDTA and 0.1mg/ml denatured DNA at 30°C. The filter is washed twice (15 minutes each wash) in 0.1X SSC, 0.1% SDS.
Autoradiography of the hybridized filter reveals a strong

hybridization signal to an approximately 1300bp RNA band in the camphor embryo sample. This band is approximately the same size as the bay thioesterase mRNA.

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To obtain a fragment of the camphor thioesterase gene, PCR is conducted using oligonucleotides to peptides conserved between the bay and safflower thioesterases. A comparison of the safflower and bay thioesterase translated amino acid sequence is presented in Figure 8.

Polymerase chain reactions are conducted using reverse transcribed camphor RNA as template. The reactions are conducted in a Biosycler Oven (Bios Corp.; New Haven, CT) programmed for the following cycles:

N 95°C for 2 min. 95°C for 15 sec. P 1 sec. drop to 65°C 1 sec. drop to 65°C hold 65°C for 1 sec. hold 65°C for 1 sec. · 25 2 min. drop to 45°C 2 min. drop to 55°C hold 45°C for 30 sec. hold 55°C for 15 sec. 1 sec. rise to 72°C 1 sec. rise to 72°C hold 72°C for 30 sec. hold 72°C for 15 sec. 1 sec. rise to 95°C 1 sec. rise to 95°C

30 Cycle N is run and repeated 6 times after which cycle P is run and repeated 37 times.

An approximately 500-600bp band is identified by agarose gel electrophoresis of the PCR products. This is the approximate fragment size predicted from analysis of the distance between the peptides in the bay thioesterase

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sequence. The PCR fragment is subcloned into an appropriate cloning vector and its DNA sequence determined to verify thioesterase sequence. DNA sequence of the camphor PCR fragment is presented in Figure 5A. fragment can then be utilized to screen a camphor cDNA or genomic library to isolate a camphor thioesterase clone.

Alternative to screening gene libraries, additional PCR techniques may be used to recover entire thioesterase encoding sequences. For example, the camphor thioesterase PCR fragment sequence is used to generate additional camphor thioesterase encoding sequence. For sequences 3' to the PCR fragment, the RACE procedure of Frohman et al. (Proc. Nat. Acad. Sci. (1988) 85:8998-9002) is utilized. Briefly, cDNA is generated from camphor endosperm poly(A)+ RNA using 200ng of RNA, a poly(T) oligonucleotide (with 5' restriction recognition sites for EcoRI, XhoI and SalI) and reverse transcriptase. The product of this reaction is used in a PCR 3' RACE with an oligonucleotide encoding EcoRI, XhoI and SalI recognition sites and an oligonucleotide representing nucleotides 443-463 of the camphor gene 20 fragment of Figure 5A. The reaction is run in a Biosycler oven with the following program:

> 94°C for 40 sec. 1 cycle at:

> > 50°C for 2 min.

72°C for 40 min. 25

> 94°C for 40 sec. 40 cycles at:

> > 50°C for 2 min.

72°C for 3 min.

In this manner, an approximately 700bp fragment 30 representing the 3' portion of the camphor thioesterase gene sequence is obtained.

In addition, 5' sequence of the camphor thioesterase encoding sequence may also be obtained using PCR. For this reaction, cDNA to camphor endosperm poly(A) + RNA is generated using random hexamer oligonucleotide primers in a reverse transcription reaction essentially as described by

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Frohman et al. (supra). The cDNA product of this reaction is A-tailed using terminal deoxynucleotide transferase and used in PCR. Oligonucleotide primers for this reaction are MET-1-2898, which contains nucleotides 140-155 of the bay thioesterase sequence in Figure 1A and a 5' BamHI recognition site, and 2356, a degenerate oligonucleotide containing a sequence complementary to nucleotides 115-126 of the camphor thioesterase gene fragment of Figure 5A. The reaction is run in a Biosycler oven with the following program:

35 cycles at: 94°C for 1 min.
55°C for 1.5 min.
72°C for 2.5 min.

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In this manner, an approximately 450bp fragment
representing the 5' portion of the camphor thioesterase gene sequence is obtained.

The various camphor thioesterase gene fragments are combined in a convenient cloning vector using restriction sites as inserted from the PCR procedures. Preliminary nucleic acid sequence and translated amino acid sequences of the camphor thioesterase gene generated in this manner is presented in Figure 5B.

DNA sequences corresponding to Cuphea thioesterase may also be obtained using PCR methods. Degenerate 25 oligonucleotides for use as primers may be designed from peptide fragments that are conserved between the bay, safflower and camphor thioesterase cDNA clones. forward primer, TECU3, contains 18 nucleotides corresponding to all possible coding sequences for amino acids 283-288 of the bay (Figure 1B) and camphor (Figure 30 5B) thioesterase proteins, and amino acids 282-287 of the safflower thioesterase of Figure 4A. The reverse primer, TECU4A, contains 17 nucleotides corresponding to all possible coding sequences for amino acids 315-320 of the bay (Figure 1B) and camphor (Figure 5B) thioesterase proteins, and amino acids 314-319 of the safflower

thioesterase of Figure 4A. In addition, the forward and reverse primers contain BamEI or XhoI restriction sites, respectively, at the 5' end, and an inosine nucleotide at the 3' end. Inosine residues at the 3' terminus have been reported to enhance amplification from degenerate oligonucleotide primers (Batzer et al. (1991) Nucl. Acids Res. 19:5081). The safflower peptides differ from the bay and camphor sequences in one amino acid in each of the designated peptide regions, and thus the oligonucleotide primers degeneracy is such that they encode both the safflower and bay/camphor sequences.

Polymerase chain reaction samples (100µl) are prepared using reverse transcribed Cuphea hookeriana RNA as template and 1µM of each of the oligonucleotide primers. Samples are boiled for 5 minutes and cooled to 75°C prior to addition of Taq enzyme. PCR is conducted in a Perkin-Elmer thermocycler programmed for the following temperature cycle:

94°C for 1 min.

20 65°C for 1 sec.
2 min. drop to 40°C
hold 40°C for 30 sec.
1 min. rise to 72°C
1 sec. rise to 94°C

25 repeat cycle 40 times.

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A termination cycle of 2 minutes at 72°C is then run.

PCR products are analyzed by agarose gel electrophoresis, and an approximately 120 bp DNA fragment, the predicted size from the thioesterase peptide sequences, is observed. The DNA fragment is isolated and cloned into a convenient plasmid vector using the PCR-inserted BamHI and XhoI restriction digest sites. The cloned fragments are sequenced, and three clones are identified which match 21 out of 38 amino acids of the corresponding bay (Figure 1B) thioesterase sequence (including the 12 amino acids encoded by the primers). Further comparison of one clone,

CUPHEA-14-2, indicates that the translated peptide sequence matches 25 amino acids in the corresponding bay D (Figure 3) region, 22 in the camphor thioesterase, and 22 and 23, respectively in the safflower 2-1 and 5-2 encoded

5 thioesterase sequences. The DNA sequence of the CUPHEA-14-2 clone and amino acid translation of the thioesterase coding region are presented in Figure 12. The thioesterase encoding fragment is labeled and used to screen a Cuphea hookeriana cDNA library to isolate the corresponding

10 thioesterase cDNA.

Analysis of Thioesterase Sequences

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Clones identified using DNA hybridization or immunological screening techniques are then purified and the DNA isolated using techniques as provided in Maniatis, et al. (supra). DNA sequence of the genes is determined to verify that the clones encode a related thioesterase. Alternatively, the protein is expressed in E. coli to show that it has the desired activity. The newly isolated plant thioesterase sequences can also be used to isolate genes for thioesterases from other plant species using the techniques described above.

For example, comparison of amino acid and nucleic acid sequences of the Bay, camphor and safflower thioesterases reveals homology that is useful for isolation of additional thioesterase genes. The bay and camphor clones demonstrate extensive homology, especially at the amino acid level, and may be useful for isolation of other thioesterases having similar short or medium-chain acyl-ACP substrate specificities, such as Cuphea, elm, nutmeg, etc.

Similarly, the long chain thioesterase genes of safflower or Brassica, which have significant homology, may be useful for isolation of plant thioesterases having specificities for longer chain acyl-ACP substrates, such as those identified from Chinese tallow or cotton which have specificity for 16:0 fatty-acyl ACP and mango (18:0).

In addition, regions of the long chain thioesterase proteins and the short or medium-chain specific thioesterase proteins also demonstrate homology. These homologous regions may be useful for designing degenerate oligonucleotides for use in PCR to isolate additional plant thioesterases. For example, as described above, oligonucleotides to bay and safflower thioesterase regions were used to obtain camphor thioesterase encoding sequence. This conserved region corresponds to amino acids 113-119 of the bay and camphor amino acid sequences in Figures 1B and 5B, respectively and amino acids 108-114 of the safflower amino acid sequence in Figure 4A. Similarly, other conserved regions are found in the bay, camphor and safflower amino acid sequences (as shown in Figures 1B, 5B and 4B, respectively), such as in 174-188 of bay and camphor and 169-183 of safflower; 219-229 of bay and camphor and 214-224 of safflower; and 138-145 of bay and camphor and 133-140 of safflower.

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The above described plant acyl-ACP thioesterases are 20 more highly conserved towards the center of the proteins. than at either the carboxy- or amino-termini. The conserved regions may represent areas related to the catalytic site of the enzyme, and the observed substrate specificity differences may be related to the amino acid sequence differences in the regions at either end of the 25 polypeptide chain. The plant acyl-ACP thioesterase protein sequences do not contain an active site consensus sequence (GHSxG) that is found in animal and yeast thioesterases and other fatty acid synthesis enzymes, or the active site motif of the cysteine-based hydrolases (Aitken (1990) in 30 Identification of Protein Consensus Sequences, Ellis Horwood, London, pp. 81-91). As inhibitor studies indicate that the plant thioesterase enzymes are sensitive to sulfhydryl-specific reagents such as N-ethylmaleimide 35 (Pollard, et al., supra), a cysteine residue may be involved at the active site.

Thus, other plant thioesterase genes may be isolated by the above described methods and used for expression of plant thioesterases. In particular, expression in *E. coli* will be useful for verifying the acyl chain length specificity of these thioesterases, and expression in plant seeds will be useful for producing modified oils.

Example 6 - Plant Thioesterases and Dehydrases in Plants

The enzyme 3-hydroxydecanoyl-[acyl-carrier-protein] dehydratase (EC 4.2.1.60), also referred to herein as dehydrase, catalyzes the dehydration of 3-hydroxydecanoyl-ACP (C10:0-ACP) to 2-decenoyl-ACP (C10:1-ACP), a key step in the production of unsaturated fatty acids in bacteria. Expression of this enzyme in plant seeds is useful for production of unsaturated mdeium-chain acyl-ACPs in plants which also contain the bay medium-chain acyl-ACP thioesterase gene. In this manner, medium-chain unsaturated free fatty acids are formed as the result of hydrolysis activity of the bay thioesterase on C12:1 and C14:1 substrates.

- A useful construct for expression of dehydrase in plant seeds provides for expression of the enzyme in plant seed tissue under control of a napin promoter region. In addition, a transit peptide region is provided for translocation of the dehydrase enzyme into plastids.
- A dehydrase nucleic acid sequence from the E. coli
 dehydrase gene (Cronan et al. (1988) J. Biol. Chem.
 263:4641-4646) is constructed, which encodes all but the
 initial Met amino acid of the dehydrase enzyme. A PCR DNA
 fragment which encodes the safflower thioesterase transit
 peptide and 6 amino acids of the mature safflower
 thioesterase (from clone 2-1) is inserted immediately 5' to
 the dehydrase such that the transit peptide and dehydrase
 sequences are in the same reading frame. The safflower
 thioesterase transit/dehydrase sequence is inserted into
 the napin expression cassette, pCGN3223, between the 5' and
 3' napin regulatory sequences.

The dehydrase expression construct is transformed into a binary construct for plant transformation. A vector which encodes a selectable marker other than kanamycin is preferred. In this manner, transgenic Brassica plants which produce medium-chain acyl-ACP fatty acids as the result of an inserted bay thioesterase construct (such as those described in Example 4), may be re-transformed with the dehydrase expression construct. For example, the dehydrase expression construct may be inserted into a binary vector, pCGN2769 (described below), which encodes resistance to the antibiotic hygromycin B. Agrobacterium cells containing the resulting construct are obtained and used in Brassica transformation methods as described in Example 3.

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15 The binary vector, pCGN2769, contains the right and left borders of Agrobacterium T-DNA, and between these borders, a 35S/hygromycin/tr7 construct for selection of transformed plant cells. The vector was constructed to be directly analogous to the binary vectors described by 20 McBride and Summerfelt (supra), except for the use of an alternate selectable marker. The hph gene encoding hygromycin B phosphotransferase is described by Gritz and Davies (Gene (1983) 25:179-188). A DNA XhoI fragment containing the following hph and plant regulatory sequences 25 was constructed using polymerase chain reaction techniques: -289 to +114 (relative to the transcriptional start site) of a CaMV35S promoter; hph coding region nucleotides 211-1236 (Gritz and Davies; supra), with the ATG initiation codon contained in the sequence ATCATGAAA, to provide a 30 plant concensus translation initiation sequence (Kozak (1989) J. Cell. Biol. 108:229-241); an Agrobacterium transcript 7 (tr7) transcription termination region, from nucleotides 2921-2402 of T-DNA as numbered by Barker et al. (Plant Mol. Biol. (1983) 2:335-350). The XhoI hph 35 expression fragment was ligated into pCGN1541 to create pCGN2768 which has a BglII fragment containing the left border of pTiA6 T-DNA, the hph expression construct, a HaeII fragment containing the 425 bp E. coli lac alpha

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encoding region, and the right border of pTiA6 T-DNA (T-DNA border and lac-α regions are described in McBride et al. (supra). The above described BglII fragment is cloned into the unique BamHI fragment of pCGN1532 McBride et al. (supra) resulting in pCGN2769.

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Alternatively, the dehydrase expression construct and a bay thioesterase expression construct (such as pCGN3828) may both be inserted into a single binary vector, such as the McBride et al. (supra) vectors which contain a marker for selection of kanamycin resistant plants. In either of these methods, plants which are able to produce mediumchain unsaturated and saturated fatty acids are produced.

All publications and patent applications mentioned in this specification are indicative of the level of skill of those skilled in the art to which this invention pertains. All publications and patent applications are herein incorporated by reference to the same extent as if each individual publication or patent application was specifically and individually indicated to be incorporated by reference.

Although the foregoing invention has been described in some detail by way of illustration and example for purposes of clarity of understanding, it will be obvious that certain changes and modifications may be practiced within the scope of the appended claim.

What is claimed is:

- A plant seed comprising a minimium of 1.0 mole percent laurate in total fatty acids, wherein said laurate is incorporated into at least one position of a triglyceride molecule and wherein wild-type seed of said plant contains less than 1.0 mole percent laurate in fatty acids.
 - 2. The seed of Claim 1 comprising a minimum of about 15 mole percent laurate in fatty acids.
- 3. The seed of Claim 1 comprising a minimim of about 33 mole percent laurate in fatty acids.
 - 4. The seed of Claim 1 comprising a minimum of about 50 mole percent laurate in fatty acids.
- 5. The seed of Claim 1 wherein said laurate is found in at least two positions of a triglyceride molecule.
 - 6. An oil derived from a seed of Claim 1.
 - 7. A Brassica seed comprising a minimum of 15.0 mole percent laurate in fatty acids incorporated into at least one position of a triglyceride molecule.
- 20 8. The *Brassica* seed of Claim 7 comprising a minimum of 50 mole percent laurate in fatty acids.
 - 9. An oil derived from a seed of Claim 7.
- 10. A DNA construct capable of producing a plant thioesterase in a host cell comprising, in the 5' to 3'
 25 direction of transcription, a transcriptional initiation region functional in said host cell, a translational iniation region functional in said host cell, a DNA structural gene sequence encoding a Bay thioesterase having at least the 5'-terminal sequences of Figure 1B, and a transciptional and translational termination region functional in said host cell.

- 11. A Brassica plant cell comprising a DNA construct according to Claim 10.
- 12. A method of harvesting medium-chain fatty acids from a bacterial cell comprising:
- culturing a bacterial cell having a DNA sequence encoding a plant medium-chain thioesterase under the control of regulatory sequences functional in said cell under conditions to result in the expression of said thioesterase, wherein said cell is deficient in fatty acid degredation and

recovering fatty acid salts from a cell free medium.

- 13. The method of Claim 12 wherein said bacterial cell is acyl-CoA synthase deficient and selected from the group consisting of *E. coli fad*D and *E. coli fad*E.
- 15 14. The method of Claim 13 wherein said bacterial cell is cultured at a temperature of about 25-30°C.
 - 15. The method of Claim 12 wherein said fatty acid salts are extracellularly deposited laurate salt crystals.
- 16. The method of Claim 12 wherein said fatty acid salts are unsaturated fatty acids.
 - 17. A method of producing an unsaturated mediumchain free fatty acid comprising the steps of

contacting, under enzyme reactive conditions, (1) an unsaturated fatty acyl-ACP substrate and (2) a plant

25 medium-chain thioesterase, and said plant thioesterase being capable of hydrolyzing a saturated fatty acyl-ACP substrate of the same length as said unsaturated fatty acyl-ACP substrate, whereby a medium-chain fatty acid is released from ACP.

30 18. The method of Claim 17 wherein said plant medium-chain thioesterase is a Bay thioesterase and said

contacting occurs as the result of the expression of said Bay thioesterase within an *E.coli* cell.

- 19. The method of Claim 17 wherein at least one of C12:1 or C14:1 is produced.
- 5 20. The method of Claim 17 wherein said contacting occurs in a plant cell.
 - 21. The method of Claim 20 wherein said unsaturated fatty acyl-ACP substrate is produced from the steps of contacting, under enzyme reactive conditions, (a) a saturated fatty acyl-ACP substrate and (b) a ß-hydroxydecanoyl thioesterase dehydrase.

480 540 600 660 720	CACCTTTGCC TATGAATCAC TGGATTCGGG GCATGTTGCT TGGTGCATCTT	TTGATGACCA TTTTGGACTG CATGGGTTAG TTTTCAGGCG CACCTTTGCC ATGAGGTGGG ACCTGACCGC TCCACATCTA TACTGGCTGT TATGAATCAC CTACACTTAA TCATGCGAAG AGTGTGGGAA TTCTAGGAGA TGGATTCGGG AGATGAGTAA GAGAGATCTG ATGTGGGTTG TGAGACGCAC GCATGTTGCT ACCCTACTTG GGGTGATACT GTAGAAGTAG AGTGCTGGAT TGGTGCATCTT GCATGCGACG TGATTTCCTT GTCCGGGACT GCAAAACAGG CGAAATTCTT	CATGGGTTAG TCCACATCTA AGTGTGGGAA ATGTGGGTTG GTAGAAGTAG GTCCGGGACT	TTTTGGACTG ACCTGACCGC TCATGCGAAG GAGAGATCTG GGGTGATACT	TTGATGACCA ATGAGGTGGG CTACACTTAA AGATGAGTAA ACCCTACTTG	CCCCAGTTGC ATCAGATCTT ATGCAGGAGG ACGACGCTAG GTGGAACGGT
009	TGGATTCGGG	TTCTAGGAGA	AGTGTGGGAA	TCATGCGAAG	CTACACTTAA	CAGGAGG
540	TATGAATCAC	TACTGGCTGT	TCCACATCTA	ACCTGACCGC	ATGAGGTGGG	AGATCTT
480	CACCTTTGCC	TTTTCAGGCG	CATGGGTTAG	TTTTGGACTG	TTGATGACCA	CAGTTGC
420	GCCGAAGCTA	CTGCTGAGAA GCAGTGGACC AATCTAGAGT GGAAGCCGAA GCCGAAGCTA	AATCTAGAGT	GCAGTGGACC	CTGCTGAGAA	ATCTTTTCGG
360	GATCACAACC	GCTTGAAAAG GTTGCCTGAC TGGAGCATGC TCTTTGCAGT GATCACAACC	TGGAGCATGC	GTTGCCTGAC		TACACGGAGA
300	CAAGTTCAGT	CGGGAAATGC GCCAACCTCT TTGAAGATGA TCAATGGGAC CAAGTTCAGT	TTGAAGATGA	GCCAACCTCT		CAGCTGAGGG
240	CAGTGATTTG	TAATGTTGGC TCGTGATGGC CGGGGCATGA AACCCAGGAG CAGTGATTTG	CGGGGCATGA	TCGTGATGGC		ATGAAAGCTG
180	TTTCTGCTCG	ATATAATTTT CAACATGGCC ACCACCTCTT TAGCTTCCGC TTTCTGCTCG	ACCACCTCTT	CAACATGGCC		ATATAATTCT
120	GTAGCCATTT	ACGGATCCTC TTGCTACTGC TACTACTACT ACTACAAACT GTAGCCATTT	TACTACTACT	TTGCTACTGC		CCATGAAATA
9	AGAGAGAGAG AGCTAAATTA AAAAAAAAA C CCAGAAGTGG GAAATCTTCC	CCAGAAGTGG	AAAAAAAAAC	AGCTAAATTA		AGAGAGAGAG

FIGURE 18 ()

AGAAACTACA GAAGCTCAAT GACAGCACTG CAGATTACAT

GATGAAATTA

GCCTGGGTTT

TTGACTCCTC

CCTGACGAAG

FIGURE 1A (2)

CTTTCTCTTG CAATAAAGTT

AACTCAATGG GTCAAGGTTA

ICAGAAAAAT

CTCGGCTTAA TCTGTAAGCT

TTTTGTATTC

SUBSTITUTE SHEET

TCTGGTGGCT CGTCGGAGGC TGGGTTAGTG TGCGATCACT TGCTCCAGCT

ACTCTTGAAT ACAGGAGAGA GTGCACGAGG GATAGCGTGC

TGTTCGTGAG GATACTTTT AGAAGCTGCA GTTTGCATTG

TCTCCCATGC

ATCATGGTCT

Val
Ala 15
Lys
Met
Ser
Cys
Phe 10
Ala
Ser
Ala
Leu
Ser 5
Thr
Thr
Ala
Met 1

Lys Pro Arg Ser Arg Asp Gly Arg Gly Met 20 Met Leu Ala

Ser Leu Lys Met Ala Gly Asn Ala Pro Thr Glu Leu

Ser Ala Ala Glu Lys Gln 80 Pro Asp Trp Glu Ser Leu Lys Arg Leu 55 60 Ser 75 Ile Thr Thr Ile Lys Phe Ser Tyr Thr 50 Met Leu Phe Ala Val 65 Thr

Trp Thr Asn Leu Glu Trp Lys Pro Lys Pro Lys Leu Pro Gln 85.

Ala Leu Val Phe Arg Arg 105 Asp Asp His Phe Gly Leu His Gly 100

FIGURE 18 (1)

Ser

Ala

Glu Cys Trp Ile

Thr Val Glu Val

Pro Thr Trp.Gly Asp 180

Ala
Leu
Ile
Ser 125
$\operatorname{Th} r$
Ser
Arg
Asp
Pro 120
G1y
Val
Glu
$\mathrm{Ty}\mathrm{r}$
Ser 115
Arg
Ile

Ser Val LysHis Ala 140 Glu Ala Thr Leu Asn 135 Asn His Met Gln Met 130 Val

Arg 160 Ser Lys Glu Met Leu 155 Phe Gly Thr Thr Ile Leu Gly Asp

Ala Val Glu Arg 175 Val His 170 Val Arg Arg Thr Asp Leu Met Trp Val 165

Cys Lys Asp 205 Asp Phe Leu Val Arg 200 Gly Met Arg Arg Gly Asn Asn (

Cys Thr Ser Leu Ser Val Leu Met Asn Thr 215 Glu Ile Leu Thr Arg 210 $_{
m Gly}$

FIGURE 18 (2)

SUBSTITUTE SHEET

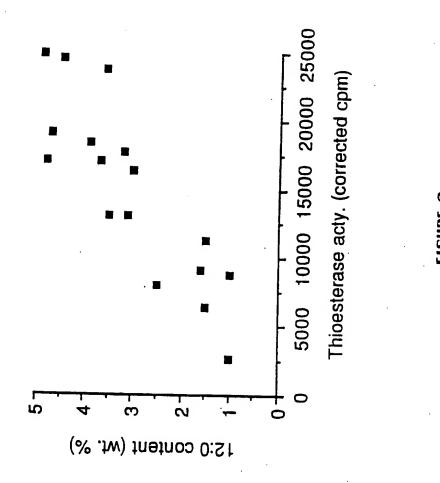
11e 240	
31u	
Gly	
Arg	
Val	
Glu 235	
Asp	;
Pro	,
Ile	,
Thr	
Ser 230	, (
Leu	T.10
Arg	o Ho
Arg	6 6
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Arg Thr Arg Arg Leu Ser Thr Ile Pro Asp Glu Val Arg Gly Glu Ile 225 235 236 240	Giv pro Ala pho Ile and a service of

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Ser Glu Ala Gly Leu Val Cys Asp His Leu Leu Gln Leu Glu Gly Gly 345	Ser Glu Val Leu Arg Ala Arg Thr Glu Trp Arg Pro Lys Leu Thr Asp 355	
G1y	Thr	
Glu 350	Leu	Val
Leu	Lys 365	Arg
Gln	Pro	Pro
ren	Arg	Glu
Leu	Trp	Ala
His 345	Glu	Pro
Asp	Thr 360	Ile
Cys	Arg	Val
Val	Ala	Ser
Leu	Arg	Ile
$\frac{\text{G1} y}{340}$	Leu	G1y
Ala	Val 355	Arg
Glu	Glu	Phe
Ser	Ser	Ser Phe Arg Gly Ile Ser Val Ile Pro Ala Glu Pro Arg Val

380



SUBSTITUTE SHEET

	108	156	204	252
ATG Met 1				
AAC	ATG Met	CAG Gln	ACC Thr	GGC Gly 65
AAACTGTATG GTAGCCATTT ACATATAACT ACTCTATAAT TTTCAAC ATG Met	GTA Val	GGT TTG Gly Leu	666 G1y	CAT (
AAT	GCT Ala 15	GGT Gly	AAT Asn	rTG Leu
CTAT	AAA Lys	AGT Ser 30	ATG ATC Met Ile 7	AGC ACA Ser Thr
ACT	ATG Met	AGC	ATG Met 45	AGC .
AACT	TCG Ser	AGG Arg	AAG Lys	GGG CGC 7 Gly Arg 8 60
ATAT	TTC Phe	CCC	TGC Cys	666 G1y
T AC	TTC Phe 10	AAA Lys	TCT Ser	AAA Lys
CATT	GCT	ATA AAA Ile Lys 25	AAC Asn	TTG
TAGC	TCC	GGC Gly	CAA Gln 40	GGC Gly
TG G	GCT Ala	AGT Ser	AAG GAA (Lys Glu (GAG Glu 55
TGTA	TTA	GGC G1y	AAG Lys	ACG Thr
AAAC	TCT Ser 5	GAT Asp	GGA Gly	GAC
	ACC Thr	GCT CCT Ala Pro 20	GCG Ala	AAA Lys
AAAAAGTAC	ACC Thr	GCT Ala	AGG Arg 35	GTC Val
AAA	GTC Val	TTG	GTG Val	AAG Lys 50
		-		

FIGURE 3 (1

9	1	4	2	
_	,	3	_	

300	348	396	444	492
GAG	GAC Asp	AGA Arg	ATG Met	CTT Leu 145
GCT Ala 80	GAT Asp	ATC Ile	GTT Val	GGA
GCT	CTT Leu 95	GCA Ala	GCT Ala	CTG Ten
TCG Ser	TTG	TTT Phe 110	GTG Val	AGT Ser
TTT Phe	CAG Gln	ACC Thr	ATA Ile 125	GAG
ATC Ile	CCG	CGC Arg	TCC Ser	GCG Ala 140
ACC Thr 75	CCA Pro	AGG Arg	ACA Thr	CAT
ACA	AAG Lys 90	TTC	TCC Ser	AAT Asn
ATC	AGT Ser	GTT Val 105	CGC Arg	TGT Cys
TTG	GTT Val	CTA Leu	GAC Asp 120	GCA Ala
GAA	CTA	$_{\rm GLy}^{\rm GGG}$	CCT	GCT Ala 135
CTT Leu 70	AAT Asn	CAT	GGA Gly	GAA Glu
ccc Pro	ACC Thr 85	CTG	GTT Val	CAG Gln
ATG	TGG	$\begin{array}{c} {\tt GGT} \\ {\tt G1} \\ {\tt 100} \end{array}$	GAG Glu	TTG Leu
AGC Ser	CAG Gln	TTA Leu	AGT Ser 115	TAC Tyr
TGG Trp	AAG Lys	CAT His	TGC Cys	AAT Asn 130

FIGURE 3 (2)

540	588	989	684	732
CTG	GCT Ala	AAC Asn	CAC His	ACA Thr 225
GAT ASD 160	CCT	GGA G1y	GGC G1y	AGG
AGA Arg	TAC Tyr 175	GCT Ala	ACT Thr	ATG
AGG Arg	ACG Thr	GCA Ala 190	AAA Lys	AAT
AGT	GGA Gly	$_{\rm G1y}$	TGC Cys 205	ATG
ATG Met	GTG Val	ATC Ile	GAC Asp	ATG Met 220
GAG Glu 155	GTT Val	TGG Trp	CGC Arg	GTG
CTA	GTT Val 170	GCC	GTC Val	TCA
ACA Thr	CAT His	GAG Glu 185	CTT Leu	GTT Val
GAG Glu	ACG Thr	GTC Val	TTT Phe 200	AGT
GGT Gly	CGC Arg	GAA Glu	CAT His	ACC Thr 215
TTC Phe 150	AGA	GTT Val	CGC Arg	TGT Cys
GGA Gly	GTG Val 165	ACT Thr	CGC	AGA Arg
GAT Asp	GTT Val	GAT ASP 180	ATG Met	GCA Ala
GGA Gly	TGG Trp	GGC Gly	GGC Gly 195	CTT
CTA	ATA Ile	TGG Trp	ATT Ile	ATT Ile 210

16URE 3 (3)

エエ/ せん	11	./	4	2	
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CCT Pro TTA Leu Thr Thr	AAT Asn 305
GAC ASP 240 AAA LYS Trp Trp	GAG Glu
ATT 11e Lys 255 255 Gly AAT ASD	TAT (Tyr (
GAG Glu ATT Ile GGG Gly 270 AAC	ATC Ile
GGG Gly GRA Glu GTG Val 285	Ser
AGA Arg GGG Gly ATT Ile CAC His	GAC Asp 300
GTT Val 235 GAA Glu TYr TYr CAG	CCA Pro
GAA Glu Lys (250 GAT ? ASP 7	GTC Val
CAA Gln GTC Val 265 265 7al	AGC Ser
CCC Pro GCT Ala ACT Thr GAT ASP 280	AAG Lys
ATT Ile TTT Ser Ser TTG Leu	TTT Phe 295
AAA Lys 230 AAG Lys GAT ASP	ATT. Ile
TCC Ser GAA Glu 245 AAT ASN	Trp
A TTG J Leu Lance A TTC Phe 260 TGG Trp	Gly
AGA Arg TTC Phe Lys CGA Arg 275	Val
	Tyr 290

-IGURE 3 (4

1020	1068	1116	1164	1210
AGG Arg	GAA Glu	GAG Glu	TTC	_
ACA Thr 320	TCC Ser	TCT	AGT Ser	TAAT
TGC	TCG Ser 335	666 G1y	GAT Asp	AAT Asn
GAG Glu	66C 61Y	GAT ASP 350	ACC Thr	CAT His
AGA	$_{\rm G1y}^{\rm GGT}$	GAG Glu	CGC Arg 365	CCG Pro
AGG Arg	TGT Cys	CTT	AAG Lys	GAA Glu 380
TAC Tyr 315	GTT Val	CAG Gln	CCC Pro	CAA GAA Gln Glu 380
GAA Glu	ACT Thr 330	CTC	AGG Arg	CAG Gln
CTC	ACC Thr	CTA Leu 345	TGG Trp	CCG
ACT Thr	CTG Leu	CAC His	GAT ASP 360	TTC Phe
ATC Ile	TCC Ser	GAG Glu	ACA Thr	AGA Arg 375
AGC Ser 310	CAG Gln	TGT Cys	AGA Arg	GAG Glu
TCT Ser	CTG Leu 325	ATA Ile	GGA Gly	AGT Ser
CTT	GCA Ala	ATC Ile 340	AGG Arg	ATT Ile
CAT CTT His Leu	AGA GCA Arg Ala	GGG G1y	TTG Leu 355	GAA GGC Glu Gly 370
CAT	GGC G1y	GCT	GTT Val	GAA Glu 370

FIGURE 3 (5)

1435	101551999	AAAAA	GAAATAAAGT TCCACTTAAT CCATGTAAAA AAAAA	GAAATAAAGI
1390	GAAATGGTCT	TCGTGCTCTT	TGACTCCATA TTGGAAAATA ACTCAATGAG TCGTGCTCTT GAAATGGTCT	GACTCCATA
1330	CTAAATTAGT	AGAAGTATAT	TGCTTGTGCA GAATCATGGT TTGTGCTTTC AGAAGTATAT CTAAATTAGT	GCTTGTGC2
1270	TTACAAGTCG	AGAATGCATC	TCAGATATAG TTTCTCCTGT GCTGTTCCTG AGAATGCATC TTACAAGTCG	CAGATATA

FIGURE 3 (6

09	120	178		274	322
GGGTAACATG GCATAAACGT GAATAACTGC AACTCCAGTG TCACTTTCCC TTTCCTTTCC	ACCACCATCT CCTCCCTCGG TCCCATCGAC GGCAAACTCC ATAAAACCAC CACCACCTCT	TCAAATCAAC ACCTCTTCCG AACCACCACC ACCACCACCG CCGCCGGCAA CT ATG CTA Met Leu	TCA CGA CCT CTT CCG ACC ACC GCG GCG GCG ACC ACG ACG AAT Ser Arg Pro Leu Pro Thr Thr Ala Ala Ala Ala Thr Thr Thr Thr Asn 5	AAT TGC AAT GGC GTC AAC TCC CGC GGC GCC TTA CCT CAT TCC CGA TCC Asn Cys Asn Gly Val Asn Ser Arg Gly Ala Leu Pro His Ser Arg Ser 20	GTT GGA TTC GCC TCG ATT CGG AAA CGA AGC ACC GGT TCC TTA TGC AAT Val Gly Phe Ala Ser Ile Arg Lys Arg Ser Thr Gly Ser Leu Cys Asn 35 45

FIGURE 4A (1)

370	418	466	514	562
GAG Glu	GTC Val	GAT Asp	666 G1y	GAG Glu 130
GGT Gly 65	GAG Glu	GAA Glu	GTC	CAG (Glu (
ACC Thr	GCG Ala 80	ACG Thr	GAA Glu	TTG Leu
AGG Arg	GAG Glu	TTG Leu 95	$\mathtt{TAT}\\ \mathtt{TY}_{\mathcal{I}}$	CTA
GTG Val	GCG Ala	AGC Ser	TGT Cys 110	AAT
GCG Ala	GAG Glu	$^{\rm GGG}_{\rm G1Y}$	AGG Arg	GCT Ala 125
ATG Met 60	AAG Lys	ATG Met	ATA	ATT
GTG Val	TTG Leu 75	CGG	ATC Ile	ACC
CCG	GGA G1y	CTT Leu 90	TTC Phe	GAA
GCG Ala	GTC Val	CGG Arg	AGG Arg 105	GTT Val
GTG Val	GCC Ala	GAT Asp	GAG Glu	ACT Thr 120
ACG Thr 55	GTT Val	GCG Ala	AAG Lys	GCA Ala
CGG Arg	GGC G1y 70	CTG	TAT Ty <i>r</i>	ACT Thr
CCG	ACC Thr	AGC Ser 85	TCG Ser	AAG Lys
CCG	CCG Pro	AAG Lys	TTG Leu 100	AAT Asn
TCG	CAA Gln	GAG Glu	GGA Gly	ATT I1e 115

IGURE 4A (2)

610	658	902	754	802
. TTT . Phe	TCG Ser	GTT Val	CGT Arg	GCT Ala 210
GGA G1y 145	ACT Thr	GTG Val	AGA Arg	AGG
GAC	GTG Val 160	GAT Asp	ACT Thr	GGA G1y
ACA Thr	TGG Trp	AGT Ser 175	$^{\rm GGG}_{\rm G1y}$	ATT GGA Ile Gly
TCA Ser	ATA Ile	TGG Trp	ATT Ile 190	GTC
TTT Phe	CTC	GCT Ala	AGG Arg	GAA Glu 205
GGA G1y 140	CAT His	CCC	GGA Gly	$_{\rm G1y}^{\rm GGT}$
GTT Val	TTG Leu 155	TAC Tyr	GAA Glu	AGT
AGT Ser	AAA Lys	AGA Arg 170	AGT Ser	GCG
CAG Gln	CGA	TAC Tyr	CAA Gln 185	CAT His
GCT Ala	ATG Met	ATT Ile	TGT Cys	GAC Asp 200
CAT His 135	ACT	GAA	TGG Trp	AAA Lys
AAT Asn	ACC Thr 150	ATT Ile	ACT Thr	ATG Met
$_{\rm G1y}^{\rm GGT}$	ACG Thr	CAC ATT (His Ile (165	GAG Glu	ATT
GGA Gly	ACC Thr	ATG Met	ATC Ile 180	TGG Trp
GTT (GCC Ala	CGA Arg	GAA Glu	GAT ASP 195

FIGURE 4A (3

850	868	946	994	1042
AAA Lys	ACA Thr	ATA Ile	CCA	TAC Tyr 290
CAG Gln 225	AAG Lys	AAA Lys	GTG Val	ACC
CTC	CCC Pro 240	AAG Lys	CTT Leu	GTT Val
AGA AGA CTC Arg Arg Leu	TGT	CTG Leu 255	$^{ m GGG}_{ m G1y}$	AAT Asn
AGA	TTT Phe	AGC Ser	CTA Leu 270	AAC
ACT	GTT Val	AGC	ACG Thr	GTT Val 285
GAT Asp 220	CTC	ACT Thr	TCG	CAT GTT His Val 285
GAG	TAT TYr 235	AAG AAC Lys Asn 250	\mathtt{TAT}	AAG Lys
AAC	GAA Glu	AAG Lys 250	GAA Glu	AAC Asn
ATG Met	GAC	GAA Glu	GCC Ala 265	ATG Met
ATG Met	AGA Arg	CCT	CCC	GAT Asp 280
GTG Val 215	GTC Val	TTT Phe	GAC Asp	CTC
TGG	GAC Asp 230	GCA Ala	GAA Glu	GAT ASp
AAA Lys	GAT Asp	TTA Leu 245	CTA	GCC
AGC	AAC Asn	AGA Arg	AAA Lys 260	AGA GCC GAT Arg Ala Asp
ACA	GTC	CCA Pro	GCA A	AGA Arg 275

FIGURE 4A (4)

1090	1138	1186	1234	1282
CAT His	GAC .	GAT GCC Asp Ala	AAA Lys	GGC G1y 370
ACT Thr 305	CAT His	GAT Asp	AAA Lys	TCG
GAC Asp	CAG Gln 320	GAC Asp	CCC	rca ser
ATC Ile	TGC	CTC Leu 335	GTT Val	CGA TCA Arg Ser
GTC ATC Val Ile	GAA Glu	CTA Leu	TCT Ser 350	CTA
GAA Glu	CGG	TCA Ser	TCT Ser	TTA Leu 365
CAA Gln 300	CGG	AG lu	66A G1y	CAT
CCA Pro	GAC TAC Asp Tyr 315	r TCC G Ser G	AAC Asn	TTG
ATC Ile	GAC	AGT Ser 330	ACC Thr	TTT Phe
AGC	CTA Leu	ACG Thr	GGA G1y 345	CGG
GAG Glu	ACC Thr	CTC	GAA Glu	AGC Ser 360
CTT Leu 295	ATT	TCC Ser	CTC	TTG Leu
GTT Val	ACG Thr 310	ASP	AAA Lys	GAT TTG Asp Leu
TGG Trp	CTA CAA Leu Gln	GTC Val 325	TCG AAA (ACG Thr
GGA Gly	CTA Leu	ATA GTC (Ile Val 7 325	ATC Ile 340	GAA
ATT Ile	GAA Glu	GAC	GCC	GAC ASP 355

IGURE 4A (5)

1561

1330	1379	1439	1499	ر م
GAT GGT CTC GAA CTA AAT AGG GGT CGC ACC GAG TGG AGA AAG AAA CCC ASP Gly Leu Glu Leu Asn Arg Gly Arg Thr Glu Trp Arg Lys Lys Pro 375	GCG AAA AAA TGAGCAACAC CCTTCGGTTT GTTTAGCGTA CCCTTTTTG	CGTGTTTTCA ATCCATTTTT CATAATTCGC CTTTTAGGGN NNNGCCGTTT TTATGTAGCG 1439	TATTTGTTGT AGATGGACTA GGTTTTCGGA TTCTCGAACC GGATAGGTGC TATCTTTATC 1499	TICCTATGIT TIGCTIGIAG AATGGTATGA ATAAACTAGT TICGAAGTAA IGTTTTTGGT 1550

FIGURE 4A (6)

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09	114	162	210	258	306
GCACAAACCA GGAAAAAAA AACCCTCTCT CCCTAACCTA ACTCGCCATC GGAGAAATCT	CTGTCGACGG TGACGTTCGA GATCGTAACA ATC ATG CTA TCG AAA GGT GCT CCG Met Leu Ser Lys Gly Ala Pro 1	GCG GCA CCG GCG GCG GCG ATG TAC AAT GCC TCC GCC AAA GAC ACT Ala Ala Pro Ala Val Ala Ala Met Tyr Asn Ala Ser Ala Lys Asp Thr 10 15	ACT TTT GCC CTA ACT CAC TCC CGA TCG ATT GGT TCC GTC TCA ATT CGC Thr Phe Ala Leu Thr His Ser Arg Ser Ile Gly Ser Val Ser Ile Arg 25	AGA CGA TAC AAC GTG TTT TTG TGC AAT TCT TCG TCG TCG AGA AAG Arg Arg Tyr Asn Val Phe Leu Cys Asn Ser Ser Ser Ser Ser Arg Lys 40 55	GTT TCT CCG TTG CTA GCG GTG GCG ACC GGA GAG CAG CCG AGC GGT GTT Val Ser Pro Leu Leu Ala Val Ala Thr Gly Glu Gln Pro Ser Gly Val 65

FIGURE 48 (1)

354	402	450	498	546
CTA	TTC	GAA Glu	GGT G1y 135	AAA Lys
CGG	AAG Lys	ATT Ile	CAG Gln	AGG Arg
AAC Asn 85	GAG Glu	ACG Thr	GCT	ATG
$_{\rm G1y}^{\rm GGG}$	AAG Lys 100	GCT Ala	CAT	ACT Thr
TTG	TAT Tyr	ACT Thr 115	AAT Asn	ACC
AGC	TCG	AAA Lys	GGT G1y 130	ACG Thr
AAG	TTA Leu	AAC Asn	$_{\rm GGA}$	ACA Thr 145
GAG Glu 80	GGA	ATT Ile	GTT Val	GCC
AAG Lys	GAT ASP 95	GGA Gly	GAG Glu	TTT Phe
GAT	GAG Glu	GTC Val 110	CAG Gln	$\frac{GGG}{Gly}$
GCG	ACG Thr	GAA Glu	TTG Leu 125	GAT Asp
GAG	TTG	TAT Tyr	CTG	ACT Thr 140
. CGT Arg 75	AGC	TGT Cys	GCA AAT	TCT
TTA	GGG G1y 90	AGG Arg	GCA Ala	TTT Phe
Ser	TTG	ATA Ile 105	ATT Ile	GGA Gly
GCT	CGG	GTT Val	ACG Thr 120	GTT Val

FIGURE 4B (2)

594	642	.069	738	786
AGA Arg	GGT Gly	GCC Ala	AAC Asn 215	GAG Glu
\mathtt{TAT}	CAG Gln	\mathtt{TAT}	ATG	GAG (Glu (230
ATA Ile 165	GTT Val	GAC Asp	ATG	AGA (Arg (
GAA Glu	TGG Trp 180	AAA Lys	GTG Val	GTC
CAT ATT GAA His Ile Glu	ACT Thr	CTC Leu 195	TGG	GAT GTC Asp Val
	GAG Glu	ATC Ile	AAA Lys 210	GAT Asp
ATG Met	ATT Ile	TGG Trp	AGC	AGT Ser 225
CGA Arg 160	GAA Glu	GAT Asp	ACA Thr	GTC Val
GCA Ala	ATT Ile 175	CGT Arg	GCC Ala	AAA Lys
ACT	GTG Val	AGG Arg 190	AGG Arg	CAG Gln
GTT Val	GAT ASp	ACC Thr	GGA G1y 205	TTG
TGG	AGT Ser	$^{\rm GGG}_{\rm G1Y}$	ATT	AGA Arg 220
ATA I1e 155	TGG	GTC Val	GTT Val	AGA Arg
. CTC	GCT Ala 170	AAG	GAG Glu	ACT Thr
CAT His	CCT Pro	GGG G1 <u>Y</u> 185	GGT G1y	GAT Asp
TTG	TAC	GAG	AAT Asn 200	GAG Glu

FIGURE 4B (3

23/	42
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834	882	930	978	1026
GAG Glu	GAA	AA C A sn	ATC Ile 295	GAC Asp
GAA Glu	GCT Ala	ATG Met	AGC	TTA Leu 310
CCT Pro 245	CCA	3AT Asp	GAG Glu	ACC Thr
TTT Phe	GAT ASP 260	TTG (CTA	ATT Ile
GCA Ala	GAA Glu	GAT Asp 275	GCT	CAA GCT ATT Gln Ala Ile
AGA TTA (Arg Leu A	AAA CTG (Lys Leu (TCC (Ser	TGG Trp 290	CAA Gln
AGA Arg	AAA Lys	AGA Arg	$^{\rm GGG}_{\rm G1Y}$	CTG Leu 305
TTG Leu 240	CCA	AGG	ATC Ile	GAA Glu
ACA Thr	ATA Ile 255	CCA Pro	TAC Tyr	CAT His
AGG Arg	AAA Lys	GTG Val 270	ACC	ACC Thr
CCC	AAG Lys	CTT Leu	GTT Val 285	GAC Asp
TGC	ATG Met	$_{\rm GLy}^{\rm GGA}$	AAT Asn	ATC Ile 300
TTT Phe (235	AGC	CTT Leu	AAC Asn	ATC Ile
Grg	AAT Asn 250	AGG Arg	GTT Val	GAA ATC ATC Glu Ile Ile 300
TTA	AAC	TCC Ser 265	CAC His	CCA
TAT Tyr	AAC Asn	TAT	AAA Lys 280	CCA

FIGURE 4B (4)

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4.4	<i>,</i> 4	_

1074	1122	1170	1218	1268
GAC ATA GTT GAT TCA CTC ACT AGC Asp Ile Val Asp Ser Leu Thr Ser 320	AAG TTT AAA GAA ATC AAT Lys Phe Lys Glu Ile Asn 340	GAT CTA AGC CGA TTT ATG Asp Leu Ser Arg Phe Met 355	GAA ATC AAC AGG TGT CGC Glu Ile Asn Arg Cys Arg 370	CCA GCA AAA AGA TAAGCATATC TGATCCCTCG Pro Ala Lys Arg 385
ATA Ile	GTC Val	CAA	CTT Leu	AGA Arg 385
	$_{\rm G1Y}$	GAA	$_{\rm G1y}^{\rm GGT}$	AAA Lys
GAT Asp	GCA Ala 335	AAG GAC Lys Asp (350	AGT Ser	GCA Ala
CGG Arg	GCT Ala	AAG Lys 350	66C	
CAA Gln	AAT Asn	AAA Lys	GCT Ala 365	AAG Lys
TGC	GGA Gly	CCC	AGA TCA (AGA AAG A Arg Lys 1 380
GAA Glu G	CTC	TCC	AGA Arg	AGA Arg
CGT Arg	CCA Pro 330	GTT Val	CTG Leu	TGG Trp
AGA Arg	GAA G1u	TCT Ser 345	CTA	GAA Glu
TAC	CGT	GGA G1y	CAT His 360	ACC

FIGURE 4B (5)

ATTGTACCGT TTTACCGTTC CTGTTCAAAG TCTAGTTTCT TTTT

CAG Gln

CCC

CCA

AAT Asn

SCC

CCG AAG

AAG

 $_{
m TGG}$

GAG

CTA Leu

Trp Lys Pro Lys

Glu

AAT Asn

ACC

TGG

CAG

Trp

Gln ' 80

Pro

Pro 90

		25	/42			
50	86	146	194	242	290	
AA GCT /s Ala 15	GAT Asp	AAT Asn	TGG Trp	AAG Lys	TTG Leu 95	

£ \$ Ile AGT Ser 30 GAC Asp ATC GAG Glu ATG Met ATG Met 45 Pro Ser CCTTCGSer AGG Arg AAG Lys Leu $T^{T}G$ Ala GCT09 TGC Cys CCCPro $\mathbf{T}\mathbf{T}\mathbf{G}$ Leu LysAAG \mathbf{TCG} Ser 75 TTC Phe 10 AAA Lys Ser TCTAAA Lys m LLLPhe Ala ATG Met 25 ACC Thr TTGLeu ATC $_{\rm Ile}$ TCTSer GGC Gly CAA Gln 4 ACC AGC Ser GCTAla AGG Ala Arg GAG Glu 55 ACG Thr GCA Ser Leu $\mathbf{T}\mathbf{T}\mathbf{A}$ Asn CGT GAT GGC AAT Asp Gly ACA Thr ATC Ile 70 TCTTAC GGA G1yTYrGTGVal GCC ACC ACC Ala Thr Thr Arg 20 Ala Ala CCG AGTSer GCA Ala Arg 35 GCTPhe AGG $T^{T}C$ Phe ATG TTG (Met Leu 1 Lys 50 Leu CTG AAG Leu CTC Met TCAAC ATG Gln CAG ACC Thr ATG Met 65 GTA Val Leu TTG GGG G1y AGC

FIGURE 58 (1)

338	386	434	482	530
TTT	GTG	AGT Ser	AAG Lys	CGG Arg 175
ACC Thr 110	ATA Ile	AAG Lys	AGT Ser	GAA (
CGC Arg	TCT Ser 125	GCG Ala	ATG	GTG (Val (
AGG	ACA Thr	CAT His 140	GAG Glu	GCT
TTC	TCC	AAT Asn	CTA Leu 155	GTT Val
GTT Val	CGC Arg	CTT Leu	ACG Thr	CAT His 170
TTA Leu 105	GAC Asp	GCA	ACG Thr	ACG Thr
$^{ m GGG}_{ m G1y}$	CCT Pro 120	GCT Ala	GGT Gly	CGC Arg
CAT	GGA Gly	GAG Glu 135	TTC Phe	AAA Lys
CCG	GTG Val	CAG Gln	GGA G1y 150	GTG Val
GGG	GAG Glu	$ ext{TrG}$	GAT Asp	GTT Val 165
TT'I Phe 100	\mathtt{TAT}	CAC His	GGA Gly	TGG Trp
CAT His	TCG Ser 115	AAT Asn	CTA Leu	ATA Ile
GAC	AGA Arg	ATG Met 130	ATT Ile	CTG Leu
GAT Asp	ATC Ile	GTT Val	GGA G1y 145	gat Asp
CTT Leu	GCC Ala	GCT	GTG Val	AGA Arg 160

FIGURE 58 (2)

578		674	722	770
GCA Ala	AAA Lys	AAT Asn	GAG Glu	ATT Ile 255
GGT G Gly A 190	TGC A Cys L	ATG A Met A	GGG G,	
			4 GC 9 GJ	3 GAA 1 Glu
GTT Val	GAC ASP 205	ATG Met	AGA Arg	GAG Glu
TGG Trp	CGG Arg	GTG Val 220	GTT Val	GAC Asp
TGC	GTC Val	TCG Ser	GAA Glu 235	AAG Lys
GAG Glu	CTT	CTT	GAA Glu	GTC Val 250
GTA Val 185	TTC	AGT	CCT Pro	GCT
GAA Glu	GAT Asp 200	ACC Thr	ATC Ile	GTG Val
GTT Val	CAT	TGT Cys 215	AAA Lys	AAT Asn
ACT Thr	CGC Arg	AGA Arg	TCC Ser 230	GAT
GAT Asp	AGG Arg	ACA Thr	TTG	ATT Ile 245
GGT G1y 180	GGC Gly	CTT Leu	AGG Arg	TTC
TGG Trp	AAT Asn 195	ATT Ile	AGG Arg	GCA Ala
GCT	AAT	GAA Glu 210	ACA	CCT
CCT	GGA G1y	GGC Gly	AGG Arg 225	366
TAC Tyr	TCG Ser	ACA	ACA Thr	ATA (Ile (240

16URE 58 (3)

818	866	914	962	1010
GGA Gly	AAC Asn	ATC Ile	GAG	GGC G1y 335
CAA Gln 270	GTT Val	TCA	AGA Arg	GGT Gly
ATC Ile	CAC His 285	GAC Asp	AGG Arg	TCC Ser (
TAC	CAG Gln	CCA Pro 300	TAC Tyr	GTC
GAT Asp	AAT Asn	GTC Val	GAA Glu 315	ACT (Thr
GCA Ala	ATC Ile	ACT Thr	ATT GAA Ile Glu 315	ACC Thr 330
ACT Thr 265	GAT	GAG Glu	ACT Thr	CTG
AGC Ser	TTG Leu 280	CTT	TTC	TCC Ser
GAC ASp	GAT Asp	ATT Ile 295	AGC Ser	CAG Gln
AAT Asn	AAT	TGG Trp	TCC Ser 310	CTG Leu
CTC	TGG Trp	GAC	ATT Ile	GTG Val 325
AAG Lys 260	CGA Arg	GTT Val	CAT His	AGC Ser
. CAG Gln	CCT Pro 275	TAC	CAT His	GAT Asp
CCA	TTG ACT Leu Thr	AAA Lys 290	AGT Ser	ATG Met
3 AAA CCA 3 Lys Pro		ATC Ile	GAG Glu 305	ACG Thr
AAG A Lys 1	GGA Gly	AAC Asn	TTT Phe	TGC Cys 320
		·		

FIGURE 58 (4)

1058	1106	1151	1211	1271	1331
TCG TCG GAA GCT GGG TTA GTG TGC GAG CAC TTG CTC CAG CTT GAA GGT Ser Ser Glu Ala Gly Leu Val Cys Glu His Leu Leu Gln Leu Glu Gly 340	GGG TCT GAG GTA TTG AGG GCA AAA ACA GAG TGG AGG CCT AAG CTT ACC Gly Ser Glu Val Leu Arg Ala Lys Thr Glu Trp Arg Pro Lys Leu Thr 360	GAT AGT TTC AGA GGG ATT AGT GTG ATA CCC GCA GAA TCG AGT GTC Asp Ser Phe Arg Gly Ile Ser Val Ile Pro Ala Glu Ser Ser Val 370	TAACTAACGA AAGAAGCATC TGATGAAGTT TCTCCTGTGC TGTTGTTCGT GAGGATGCTT	TTTAGAAGCT GCAGTTTGCA TTGCTTGTGC AGAATCATGG CCTGTGGTTT TAGATATATA	TCCAAAATTG TCCTATAGTC AAGAAACTTA ATATCAGAAA AATAACTCAA TGAGTCAAGG 1331

FIGURE 58 (5)

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1391	7
T AGTCATGTAA GCTTTGAAAT ATGTTGTGTA TTCCTCGGCT TTATGTAATC	TTCTCTTGCA ATAAATTTCG CCTTTCAATA ATAAAAAAAAAA
TTCCTCGGCT	ה מ מ מ מ מ מ מ ח מ
ATGTTGTG	CCTTTCAATA
GCTTTGAAAT	ATAAATTTCG
AGTCATGTAA	TTCTCTTGCA
TTATCGAAGT	TGTAAGCTCT

SUBSTITUTE SHEET

FIGURE 6 (1)

55	103	151	199	247	295	.343
GCTCGCCTCC CACATTTTCT TCTTCGATCC CGAAAAG ATG TTG AAG CTC TCG TGT Met Leu Lys Leu Ser Cys 1	AAT GCG ACT GAT AAG TTA CAG ACC CTC TTC TCG CAT TCT CAT CAA CCG	GAT CCG GCA CAC CGG AGA ACC GTC TCC GTG TCG TGC TCT CAT CTG	AGG AAA CCG GTT CTC GAT CCT TTG CGA GCG ATC GTA TCT GCT GAT CAA	GGA AGT GTG ATT CGA GCA GAA CAA GGT TTG GGC TCA CTC GCG GAT CAG	CTC CGA TTG GGT AGC TTG ACG GAG GAT GGT TTG TCG TAT AAG GAG AAG	TTC ATC GTC AGA TCC TAC GAA GTG GGG AGT AAC AAG ACC GCC ACT GTC
	Asn Ala Thr Asp Lys Leu Gln Thr Leu Phe Ser His Ser His Gln Pro	ASP Pro Ala His Arg Arg Thr Val Ser Ser Val Ser Cys Ser His Leu	Arg Lys Pro Val Leu Asp Pro Leu Arg Ala Ile Val Ser Ala Asp Gln	Gly Ser Val Ile Arg Ala Glu Gln Gly Leu Gly Ser Leu Ala Asp Gln	Leu Arg Leu Gly Ser Leu Thr Glu Asp Gly Leu Ser Tyr Lys Glu Lys	Phe Ile Val Arg Ser Tyr Glu Val Gly Ser Asn Lys Thr Ala Thr Val
	10	25	40 50	55	75	90

391	439	487	535	583	631	619
CAG	AGG Arg	TAC Tyr 150	CAG Gln	GTT Val	ATG Met	GAC Asp
GCG Ala	ATG Met	ATC Ile	TGT Cys 165	GAT Asp	ATG	CGG Arg
CAT	ACC	GAG Glu	TGG Trp	AAG Lys 180		GTT Val
AAT Asn 115	CCG Pro	ATA Ile	ACA Thr	CTT Leu	TGG Trp 195	GAT Asp
TGT Cys	ACA Thr 130	CAT His	GAG Glu	ATT Ile	AAG Lys	GAT Asp 210
GGA	ACA Thr	ATG Met 145	ATA Ile	TGG Trp	AGC Ser	TCT
GTG Val	GCG Ala	AGA Arg	GAG Glu 160	GAT Asp	ACA	GTT Val
GAG Glu	TTT Phe	GCG Ala	GTT Val	CGT Arg 175	GCT Ala	AAA Lys
CAG Gln 110	$\frac{GGG}{G1y}$	ACT Thr	GTG Val	AGG Arg	CGT Arg 190	CAG Gln
TTG	GAT Asp 125	GTC Val	GAT Asp	ACT Thr	GGC G1y	CTT Leu 205
CTT Leu	ACT Thr	TGG Trp 140	GGT Gly	$ ext{GGG}$	ACT Thr	CGG
AAT Asn	TCG Ser	ATT Ile	TGG Trp 155	ATC Ile	GTC Val	AGA
GCT Ala	TTC	CTC	GCT	AGG Arg 170	GAA Glu	ACA
GTC Val 105	GGA Gly	CAT His	CCT Pro	GGA Gly	GGT Gly 185	GAC
ACC Thr	GTT Val 120	CTG	TAC	GAA Glu	ACG Thr	CAA Gln 200
GAA Glu	AGC Ser	AAA Lys 135	AAG Lys	AGT	GCT Ala	AAC

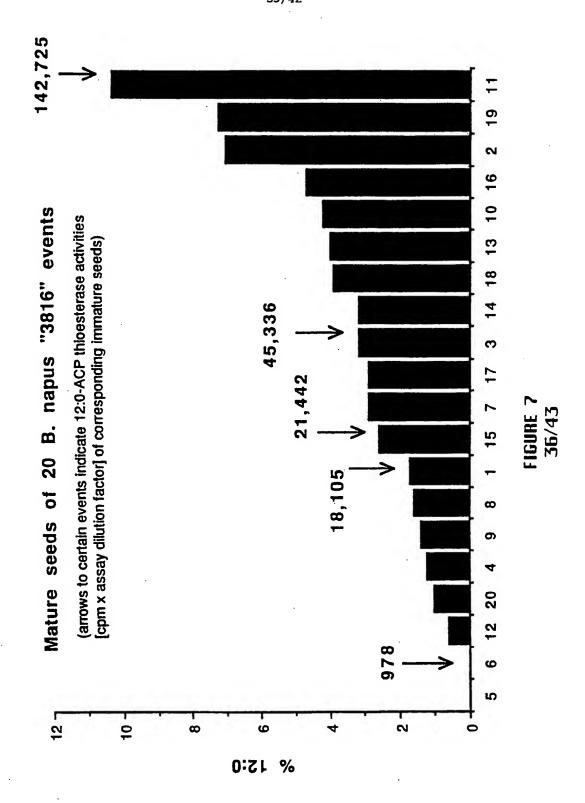
FIGURE 6 (2

727	775	823	871	919	967	1015
GAG Glu 230	GCT Ala	ATG Met	AGC Ser	CTG Leu	ACC Thr 310	GGC G1y
CCT Pro	CCA Pro 245	GAC Asp	GAG Glu	ACT Thr	CTC	TCA Ser 325
TTT Phe	GAT Asp	CTC Leu 260	CTT Leu	ATA Ile	TCA	TCA
GCA Ala	GAA Glu	GAT Asp	GTT Val 275	GTC Val	GAT Asp	GCA A
TTA Leu	CTC GAA Leu Glu	GCT Ala	TGG Trp	CAG Gln 290	GTG Val	TCT (
AGA Arg 225	AAA Lys	CGA Arg	GGA Gly	CTT Leu	GTG Val 305	GGC Gly
CTC	CCG Pro 240	AGA Arg	ATT	GAA Glu	GAT	AAT Asn 320
GAA Glu	ATT Ile	CCT Pro 255	TAT Tyr	CAC His	GAC	ACC
AAA Lys	AAA Lys	AAG Lys	ACC Thr 270	ACG Thr	CAA Gln	666 G1y
CCT Pro	AAG Lys	CTT	GTC Val	GAC Asp 285	CAA Gln	$_{\rm G1y}$
TGT Cys 220	TTG	$_{ m GGG}$	AAT Asn	GTA Val	TGT Cys 300	ATT
TTC Phe	AGC Ser 235	ATT Ile	AAT Asn	ATT Ile	GAA Glu	GAG Glu 315
GTC Val	aga Arg	ATG Met 250	GTC Val	GAG Glu	AGA Arg	TCA Ser
TTG	AAC Asn	TCG Ser	CAT His 265	CAA Gln	AGA Arg	ACC Thr
TAC Tyr	AAT Asn	TAT Tyr	CAG Gln	CCT Pro 280	TAC Tyr	ACC Thr
GAG Glu 215	GAG Glu	CAG Gln	AAC Asn	ATA Ile	GAT Asp 295	ACT Thr

FIGURE 6 (3

1063	11	63	23	. 88	7(
10	1111	1163	12;	128	1307
TCT Ser	AAG Lys		CGATGCTTCA CGAGTCTAGT CAGGTCTCAT TTTTTCAAT CTAAATTTGG GTTAGACTAG 1223	AGAACTGGAA TTATTGGAAT TTATGAGTTT TCGTTCTTGT TTCTGTACAA ATCTTGAGGA 1283	
CTG	AAG Lys	GCT	TTAG	TCTI	
AGG Arg 340	AGA	TGTC	9 99	AA A	
TTA Leu	TGG Trp 355	CTG	ATTT	3TAC.	
CAT CTC TTA AGG CTG His Leu Leu Arg Leu 340	GGG ACA ACC CTG TGG AGA AAG Gly Thr Thr Leu Trp Arg Lys 355	CCC TCC AAT CTC TAAGCCATTT CGTTCTTAAG TTTCCTCTAT CTGTGTCGCT Pro Ser Asn Leu 360	CTAA	TTCT	
CAT His	ACC Thr	TCCI	AAT	\mathtt{TGT}	
TTA	ACA Thr	G TT	TTTC	TTCT	
TTC Phe 335	666	TTAA	TTT	TCG	
CAG Gln	CGC Arg 350	GTTC	TCAT	GTTT	
AGC Ser	ATC AAC CGC (Ile Asn Arg (350	TT C	GGTC	ATGA	ΓŢ
GAT Asp	ATC [1e	CCAT	T CA	T TT	A TC
AAC Asn	GAG Glu	TAAG	CTAG	GGAA	TTTC
CAA Gln 330	CAG GAG 1 Gln Glu	CTC	GAGT	TATT	CCCA
666	GGT G1y 345	AAT Asn	CA C	AA T	AA A
CAG GGG CAA AAC GAT AGC CAG TTC TTA Gln Gly Gln Asn Asp Ser Gln Phe Leu 330	GAC Asp	TCC Ser 360	GCTT	CTGG	AGCC
ACA	GGA GAC GGT C Gly Asp Gly G 345	CCC Pro	CGAT	AGAA	TTGAAGCCAA ACCCATTTCA TCTT

·16URE 6 (4)



SAFFLOWER	61	${\tt avatgeqpsgvasLreadKeKsLgnrLrlgsltedGLsykekFvIRcYEVGinktatleti}$
ВАУ	84	
SAFFLOWER	122	aNllQEvggNHAqgVGfstDGFaTTttMrKlhLiWVtaRmHieiyRYPaWsDviEiEtWvq
BAY	130	NE NE
SAFFLOWER	183	geGkvGtRRDwilkDyanGEvigRaTSkwVmMNedTRRLqkvsDdVReEylvfcPrtlrla
BAY	191	
SAFFLOWER	244	fpeennnsmKkipkledpAeYsrlGLvPRrsDLDmNkHVNNvtYigWalEsiPpelidtHe
BAY	248	
SAFFLOWER	305	lqaiTLdYRRECqRDdivdSLTsreplgnaAGvkfkeingsvspkkdEqdLsRfmhllRsa
BAY	309	
SAFFLOWER	366	gsgleinRcrtewrkkPakr

FIGURE 8 37/43

364 pkltdsfRgisvipaePrv

BAY

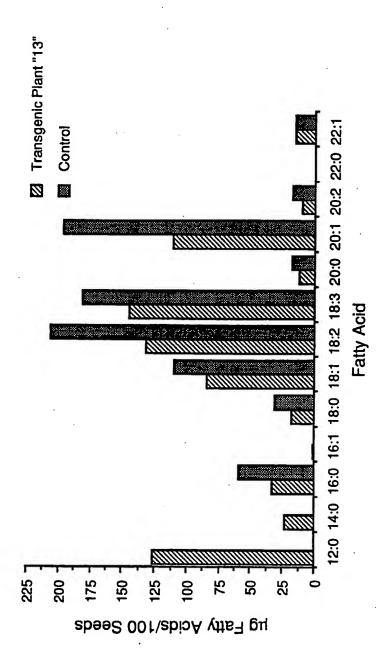
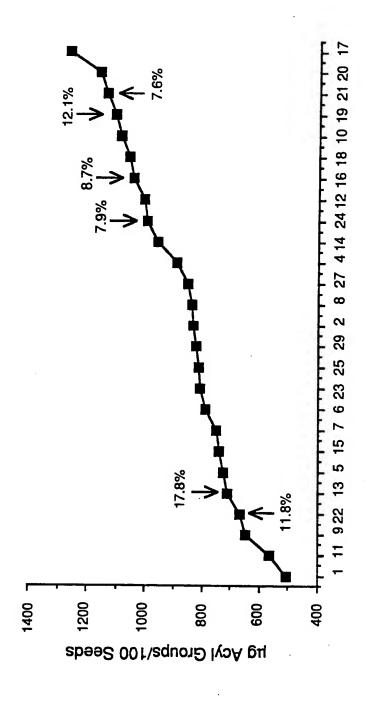


FIGURE 9 38/43



Plant Identification Number

FIGURE 10A 39/43

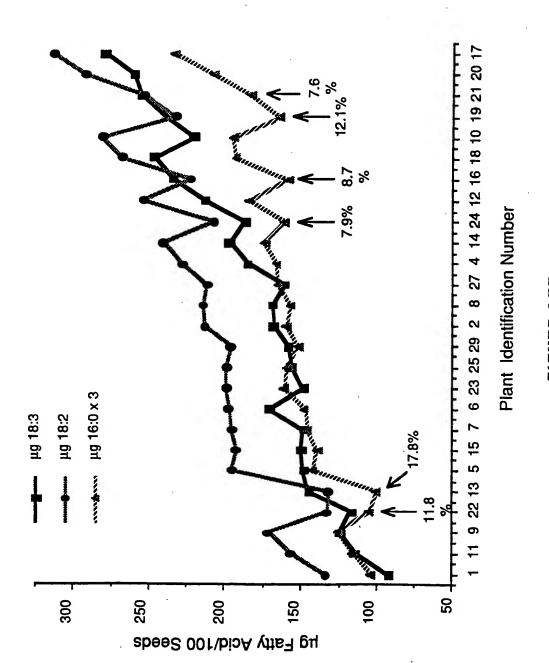


FIGURE 10B 40/43

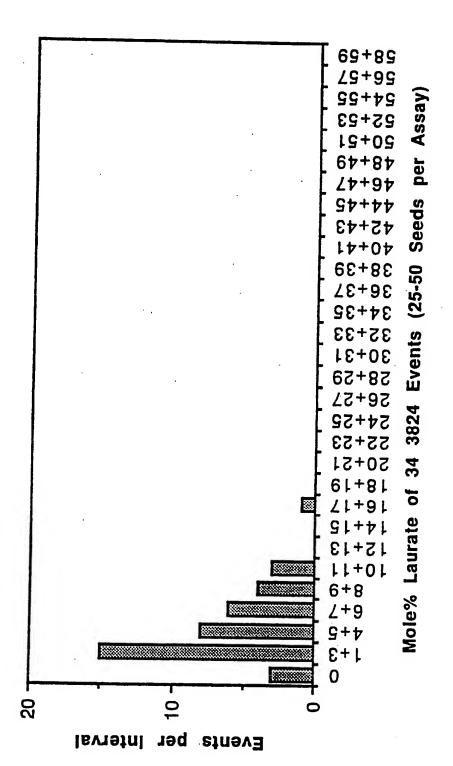


FIGURE 11A 41/43

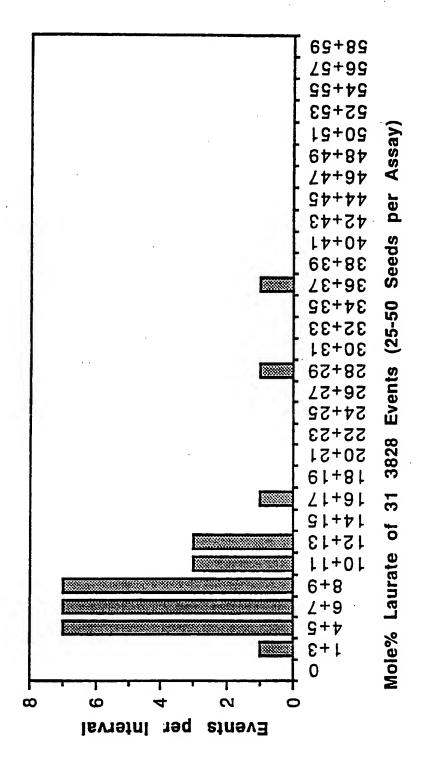


FIGURE 11B 42/43

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FIGURE 1	43/43

94 .	97	126
CIC	GTC Val 30	
ATT Ile	GGC G1y	
TGG Trp	IGT Cys	
666 61у	TTA	
ATT Ile 10	GAG Glu	
TAC Tyr	CAG Gln 25	
AAA Lys	ACC Thr	ອງ
GTG Val	GAG	TCGAG
AAT Asn	TTC	TGC Cys
AAC Asn 5	GTT Val	GAA Glu
GTC Val	AAA Lys 20	CGG
CAT His	ACA Thr	CGG Arg 35
CAA Gln	CCA	TAC Tyr
AAT Asn 1	GTT Val	GAG Glu
Z Z	AGT Ser	CTC
regarce aar Asn 1	AAG Lys 15	ACC Thr

INTERNATIONAL SEARCH REPORT

International application No PCT US92 04332

1	ASSIFICATION OF SUBJECT MATTER		
IPC(5)	:A23D 7/00, 9/00; A01H 5/10; C12N 5/14, 15/29, :426/601, 607; 435/69.1, 240.4, 320.1; 800/250	15/82	
	to International Patent Classification (IPC) or to both	national classification and IPC	
B. FIE	LDS SEARCHED		
Minimum o	documentation searched (classification system follows	ed by classification symbols)	· · · · · · · · · · · · · · · · · · ·
U.S. :	800/DIG 15, DIG 16, DIG 17, 200		
Documenta	tion searched other than minimum documentation to the	ne extent that such documents are included	in the fields searched
	data base consulted during the international search (nee Extra Sheet.	ame of data base and, where practicable	, search terms used)
C. DOC			,
	CUMENTS CONSIDERED TO BE RELEVANT	·	
Category*	Citation of document, with indication, where a	ppropriate, of the relevant passages	Relevant to claim No.
<u>P.X</u> P,Y	ARCHIVES of Biochemistry and Biophysics, Volumet al., "Developmental Induction, Purfication, and Thioesterase From immature cotyledons of <u>Umbellication</u> entire document.	d further characterization of 12:0-ACP	1-5 7-11, 17-21
Y	The Journal of Biological Chemistry, Volume 260(2 et al., "Cloning and sequencing of the cDNA for from the uropygial gland of mallard duck," pages	S-acyl fatty acid synthase thioesterase	1-11, 17-21
Y	Biochem. J. Volume 243, Issued 1987, Naggert, medium-chain S-acyl Patty acid synthetase thioeste gland", pages 597-601, see the entire document.	et al., "Cloning and Sequencing of the er hydrolase cDNA from rat mammary	1-11, 17-21
Y	The metabolism, Structure and Function of Plant Li Acid Synthesis in developing oilseeds," pages 455	pids, Issued 1987, Pollard, et al., "Fatty 463, see especially pages 459-460.	1-11, 17-21
X Furth	er documents are listed in the continuation of Box C	See patent family annex.	
-	scial categories of cited documents: cannot defining the general state of the art which is not considered	"I" Inter document published after the inte date and not in conflict with the applica	tion but cited to understand the
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INTERNATIONAL SEARCH REPORT

International application No.
PCT/US92.04332

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No
X.X Y.Y	Archives of Biochemistry and Biophysics, Volume 284(2), Issued 01 February 1991, Pollard, et al., "A specific acyl-ACP thioesterase implicated in medium-chain fatty acid production in immature cotyledons of <u>Umbellularia Californics</u> , pages 306-312.	1-6 7-11, 17-21
•	Tibtech, Volume 5, Issued February 1987, Knauf, "The application of genetic engineering to oilseed crops," pages 40-47, see especially pages 44-45.	1-11, 17-21
	Bio/Technology, Volume 6, Issued October 1988, Bayley et al., "Metabolic Consequences of expression of the medium chain hydrolase gene of the rat in mouse NIH 3T3 cells," pages 1219-1221, see the entire document.	1-11, 17-21
	US.A 4,721,626 (Rule) 26 January 1988, see the entire document, especially Tables II and VII.	<u>6.9</u> 6,9
	US,A 4,386,111 (van Heteren, et al.) 31 May 1983, see the entire document, especially column 1.	<u>6.9</u> 6,9
	US,A 4,614,663 (Rule) 30 September 1986, see the entire document, especially Tables H and VII.	<u>6.9</u> 6,9
	US,A 4,410,557 (Miller) 18 October 1983, see the entire document, especially Table I.	<u>6.9</u> 6,9
	Chemical Abstracts, Volume 112, Issued 18 June 1990, Daulambad, et al., "Studies on Verbenaceae seed oils, page 345, Abstract 232551q, see the entire document.	1,6
	Plant Physiology, Volume 84, Issued 1987, Cao, et al. "Asyl coenzyme A preference of discylglycerol scyltransferase from the maturing seeds of <u>Cuphes</u> , maize, rapeseed, and canola," pages 762-765, see the entire document.	1-6 1-9
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